

Development of 2D SiPM-based Photon Counting CT using newly designed high-performance ASIC aimed at preclinical applications

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- Introduction
 - Conventional CT
 - Photon Counting CT
- Previous Research and Research Objectives
- Basic Performance
- Multicolor 3D-CT Imaging
- Conclusion

Conventional CT ~Why Monochrome?~

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■ Energy Integrated Detector (EID)

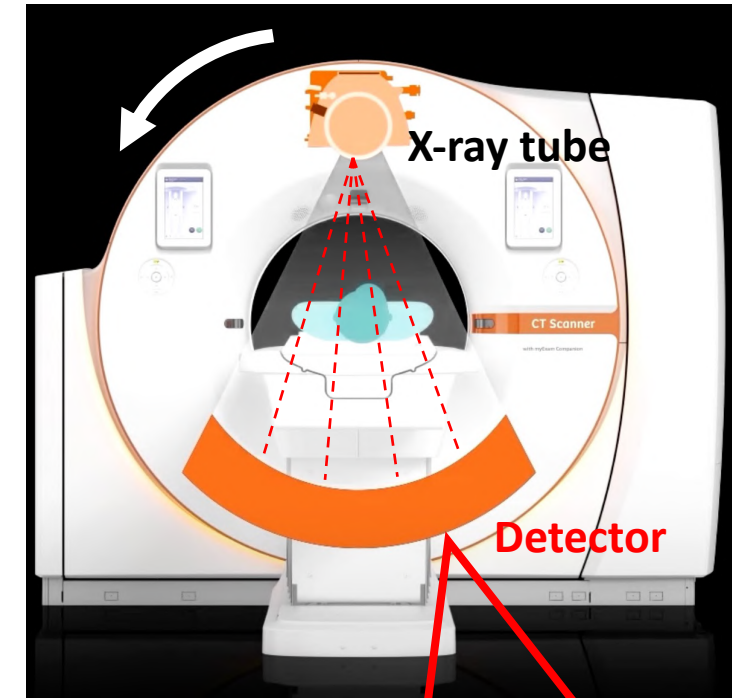
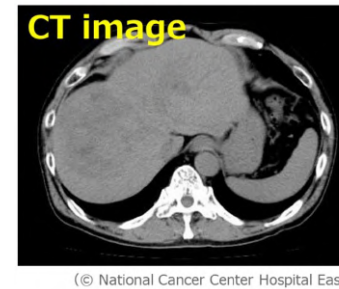
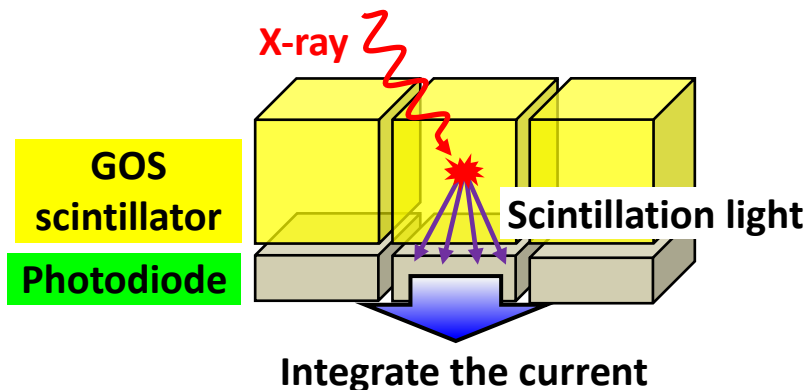
GOS scintillator ($\tau \sim 3\mu\text{s}$) + Photodiode ($I_D \sim 0.1\text{nA}/\text{mm}^2$)

- Each individual pulse signal is extremely weak (cannot be separated)

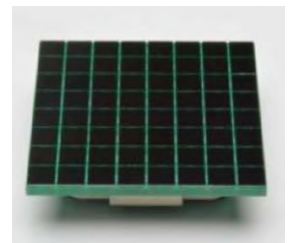
→ Integrating the current signal and reading it out

This leads to ...

- Require **high dose** ($\sim 100 \text{ Mcps}/\text{mm}^2$)
- **Monochrome** = Lack of energy information



GOS scintillator



Photodiode

Photon Counting CT (PCCT)

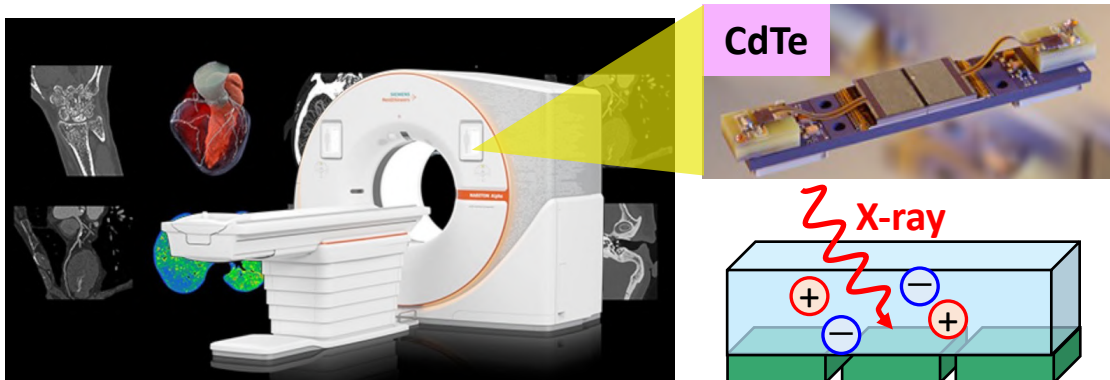
4

Recent Progress (2000~)

■ Semiconductor Detector (Cdte, CZT)

- R&D by Siemens, Canon, Phillips, GE ...
- Good ΔE but expensive
- Fine pixel but complicated electronics (no Internal gain)
- Charge sharing problem

World's First Clinical PCCT (2022)
Siemens Naeotom Alpha (~10M USD)

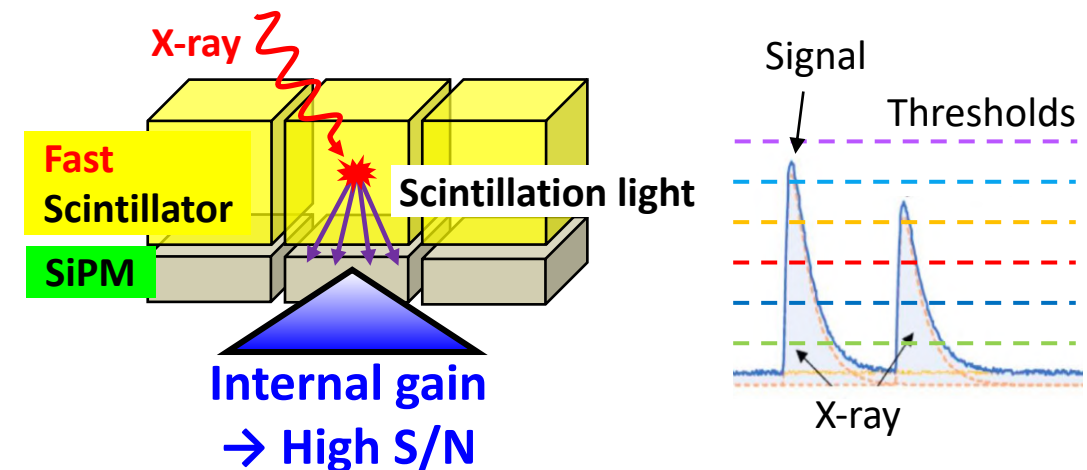


Our Approach (2015~)

■ Fast Scintillator + SiPM Detector

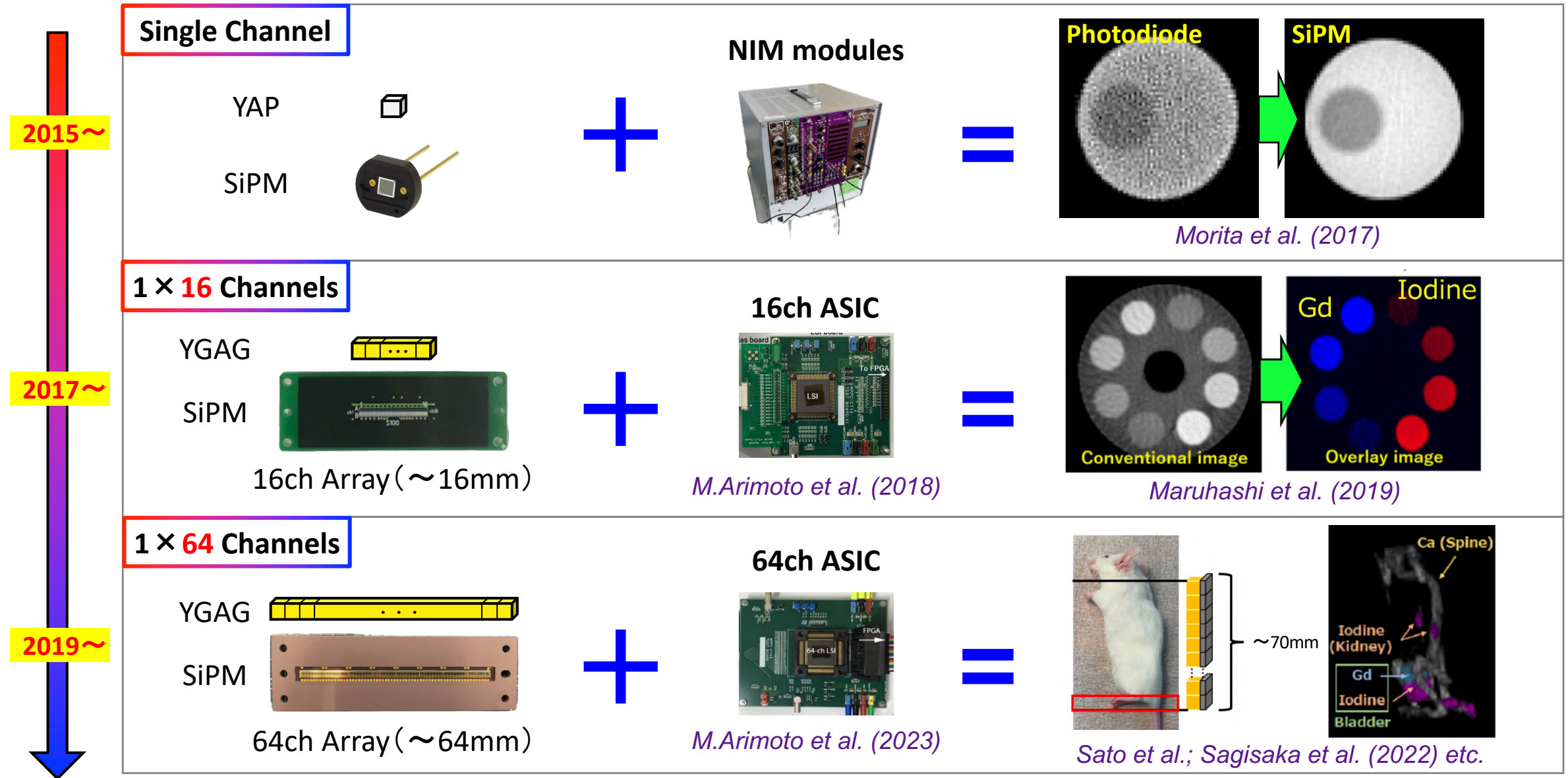
- Cost-effective (~1/10 of CdTe), but low ΔE
- Simple electronics (Internal gain: $M \sim 10^6$)
- Flexible optimization options: thickness, Material composition, multi-layer
- Also, charge sharing free

→ Poster #50
R. Minagawa et al.



Our Previous Progress

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Our Previous Progress

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2015~

■ Challenges of the Latest Systems

- Cannot acquire 3D images in a single scan (= Poor dose efficiency and time efficiency)
→ Requires expansion to **2D** & **large area** detectors

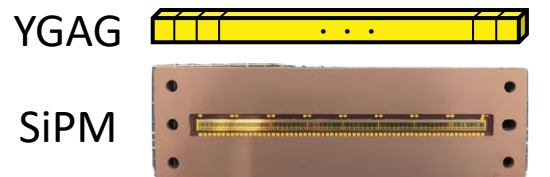
2017~

- **Speed** and **convenience** of ASIC
→ Next-generation ASIC renewal

It takes **several hours**
to image a mouse!!

2019~

1 × 64 Channels



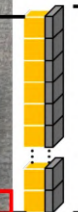
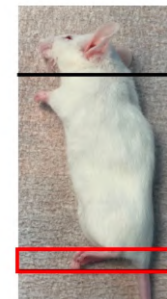
64ch Array (~64mm)



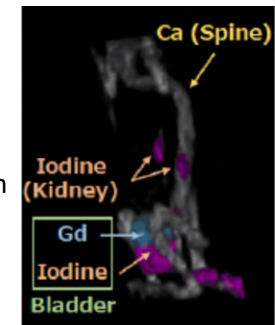
64ch ASIC



M.Arimoto et al. (2023)



~70mm



Sato et al.; Sagisaka et al. (2022) etc.

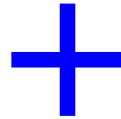
Objective

7

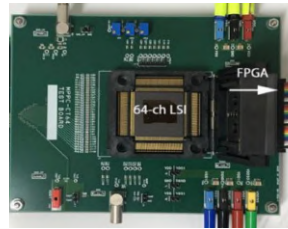
For the next step toward clinical application...

Development of a 2-dimensional photon-counting CT system
using newly designed high-performance ASIC

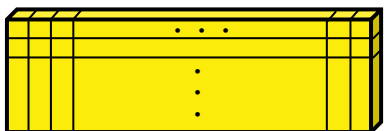
1 × 64 Channel



64ch ASIC



16 × 64 Channel



1024ch ASIC

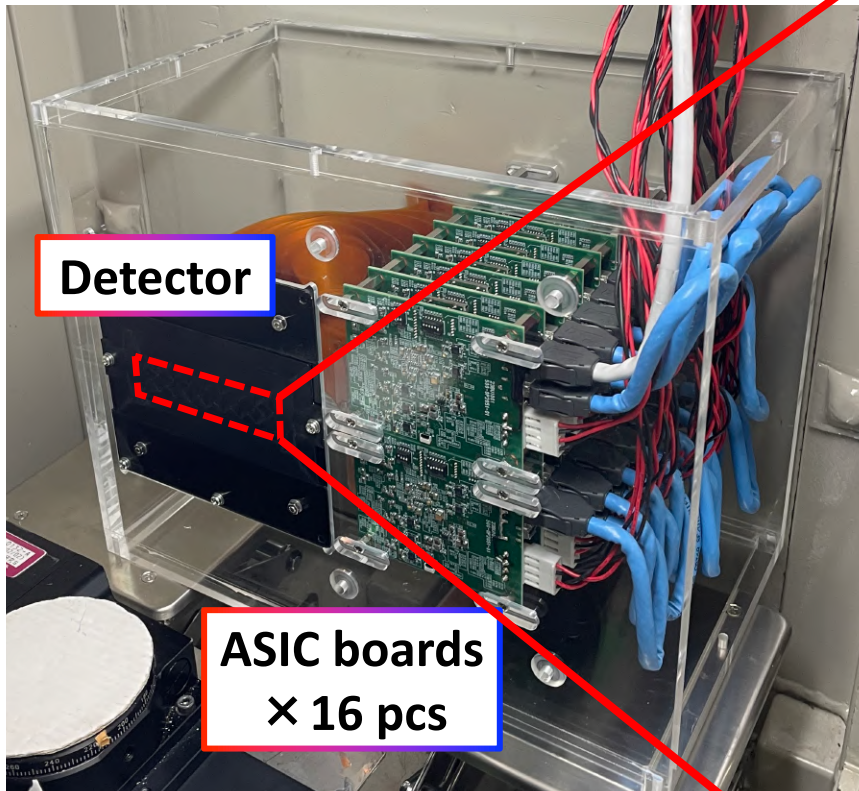


■ Performance Evaluation

- Spectroscopic performance
- Pulse counting capability
- CT imaging

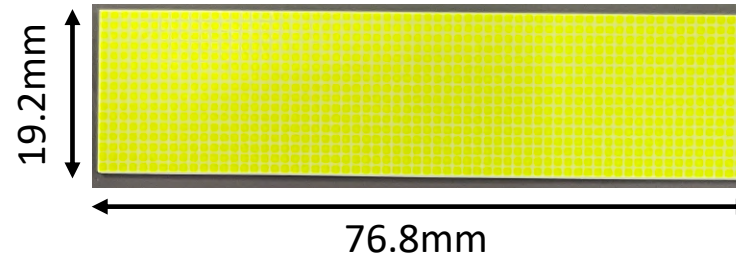
Overview of 16 × 64ch PCCT system (1/2)

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■ Detector

16 × 64ch YGAG:Ce scintillator array @Proterial Ltd.



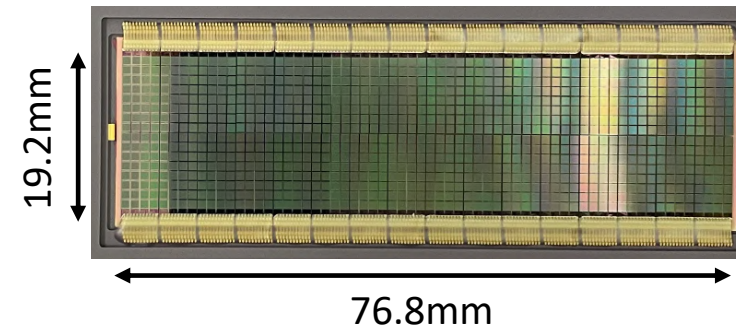
$\tau \sim 70\text{ns}$

$Y \sim 5 \times 10^4 \text{ photon/MeV}$

Pixel Size : $1 \times 1 \times 1 \text{mm}^3$

Reflector Thickness : 0.2mm

16 × 64ch SiPM array @Hamamatsu Photonics



Base model : S14161 series

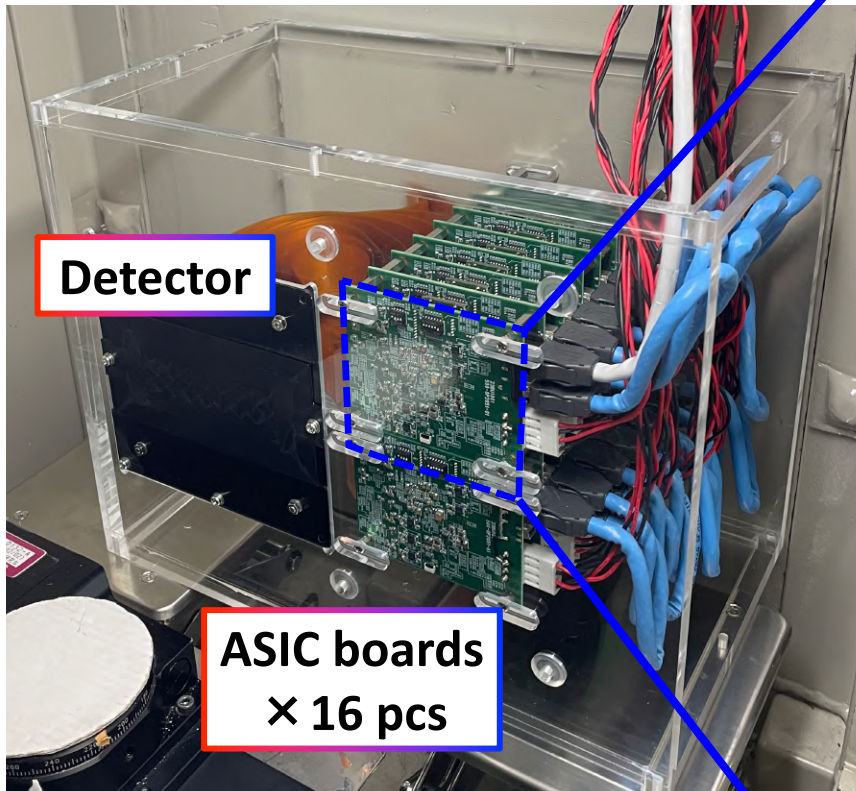
Active Area : $1 \times 1 \text{mm}^2$

Cell Size : $15\mu\text{m}$

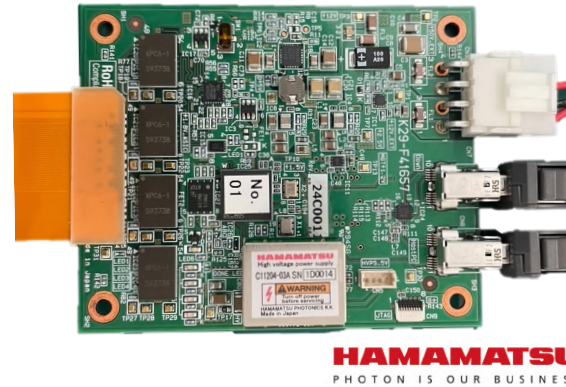
$M \sim 10^6$

Overview of 16 × 64ch PCCT system (2/2)

9

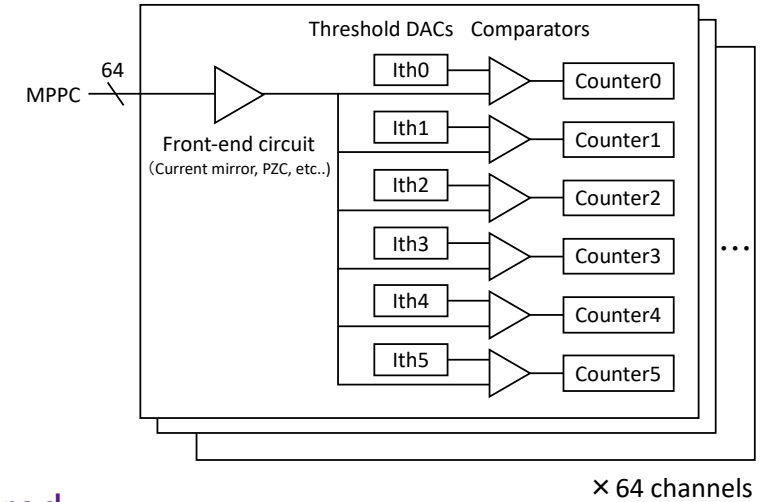


ASIC



Newly designed and manufactured
by Hamamatsu Photonics

- ✓ 64ch / board (up to 1024ch / 16 boards)
- ✓ 6-color images with 6 thresholds
- ✓ Calibration function within digital circuits
- ✓ Differential circuitry + PZC



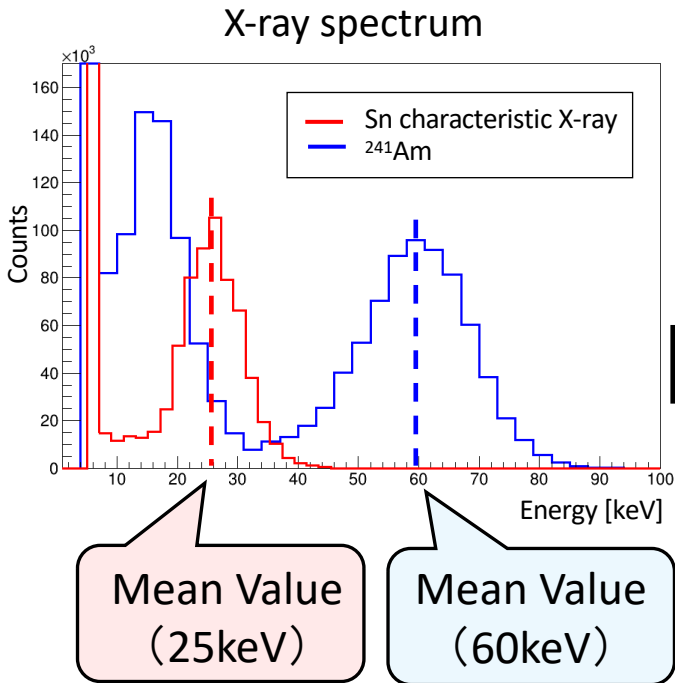
Basic Specifications

Item	Value
Maximum number of channels	1024
Number of thresholds	6
Counter bit depth	32bit
Comparator threshold DAC bit	10bit

- Introduction
- Previous Research and Research Objectives
- ▶ ■ Basic Performance
 - Spectroscopic performance
 - Counting rate capability
- Multicolor 3D-CT Imaging
- Conclusion

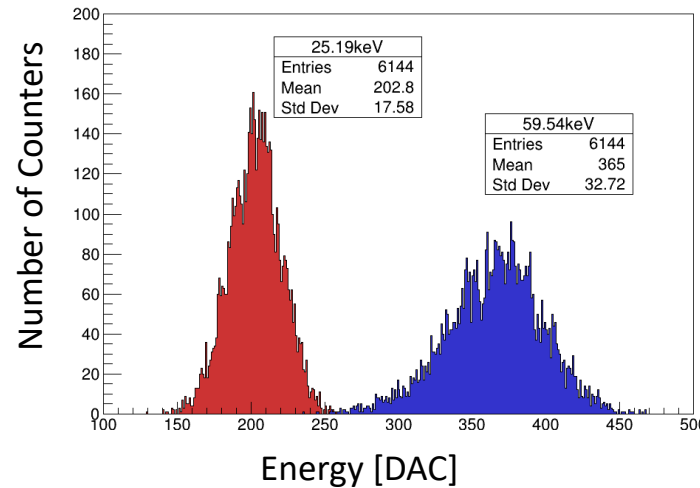
Spectroscopic Performance

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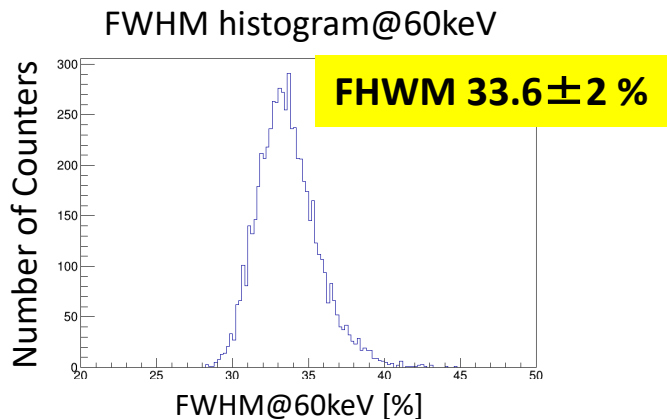
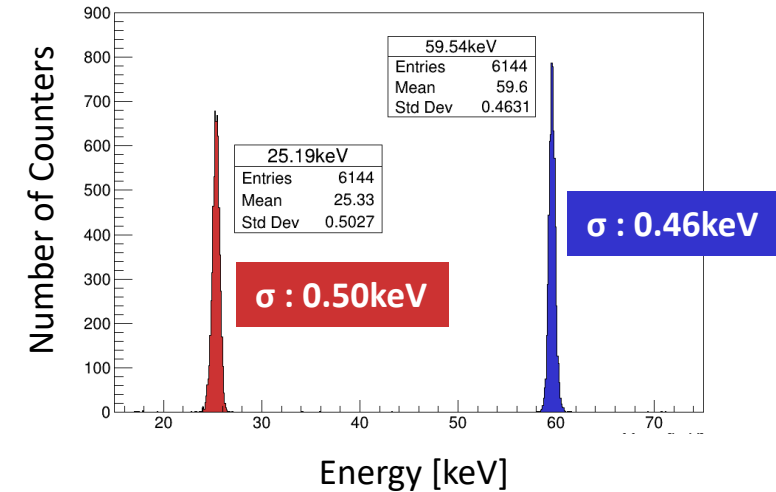
Before

Photopeak histogram@6144counters



After

Photopeak histogram@6144counters



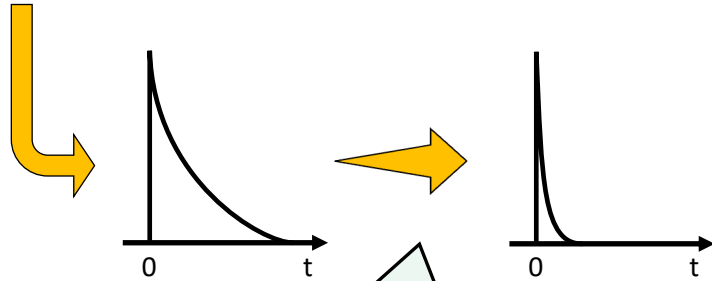
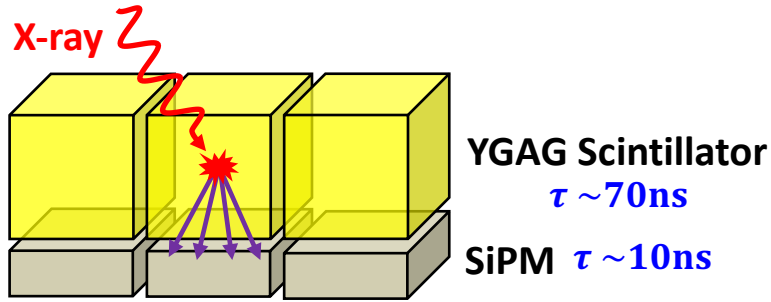
- ✓ Incorporating calibration functions within the digital circuit enables **convenient and accurate ($\pm 0.5\text{ keV}$)** energy calibration
- ✓ Energy resolution: **33%**
→ Improved compared to conventional 64ch-system (40%*)

Achieved the refinement of energy information

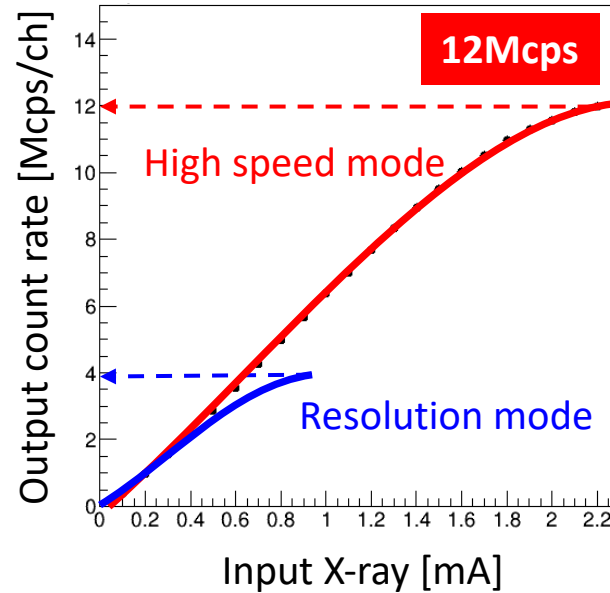
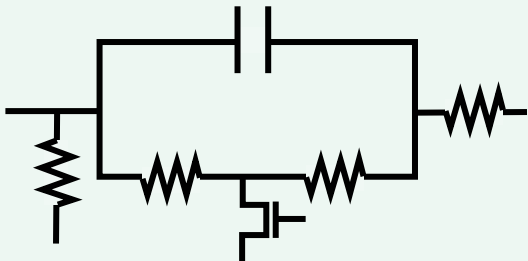
**M.Arimoto et al. (2023)*

Counting Rate Capability

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PZC + Differential Circuit



	Energy Resolution FWHM@60keV[%]	Max Count Rate [Mcps/ch]
Resolution Mode	33.6 ± 2.0	4
High Speed Mode	39.8 ± 2.5	12

Energy resolution and count rate are a trade-off.

New ASIC

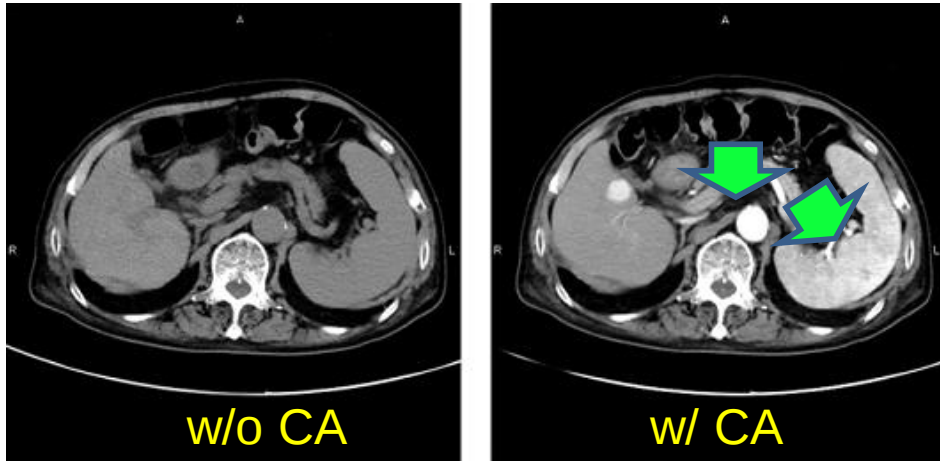
It can shorten the decay time of X-ray signals

→ Even with sensors having the same decay time constant,
count rate tolerance improves

- Introduction
- Previous Research and Research Objectives
- Basic Performance of the Newly Developed PC-CT System
- ▶ ■ Multicolor 3D-CT Imaging
 - Imaging Method
 - Background
 - System Setup
 - Result
- Conclusion

Imaging Methods : K-edge imaging

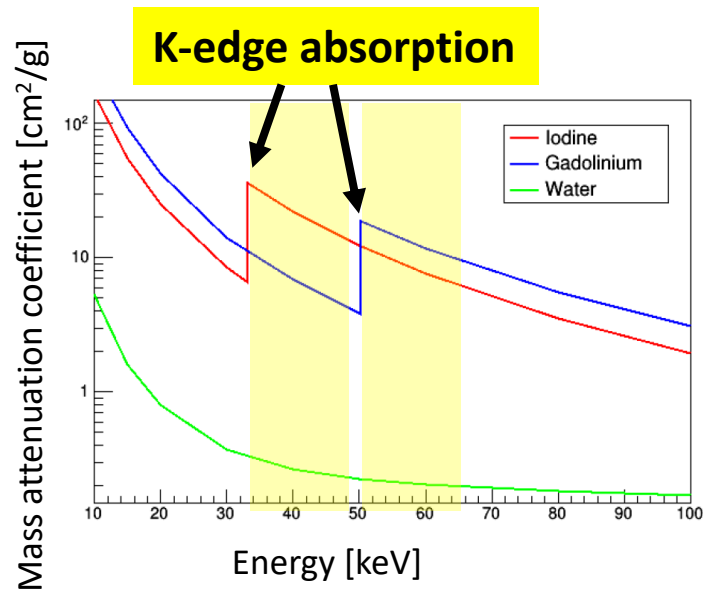
14



Contrast agents (CAs)

→ Often used to highlight blood vessel, specific organs
By creating difference images before and after the K-edge,
absolute concentration estimation of multiple contrast agents is
possible simultaneously.

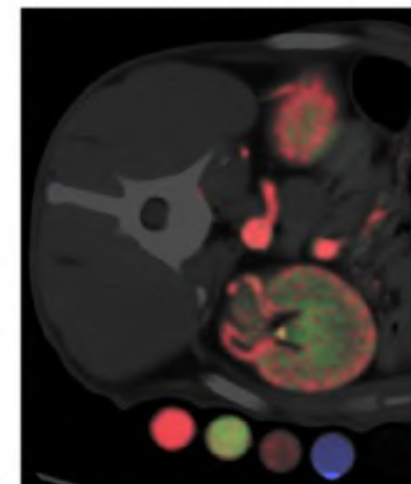
It is possible to identify the element-specific "color".



(a) Grayscale image



(b) Multimaterial map

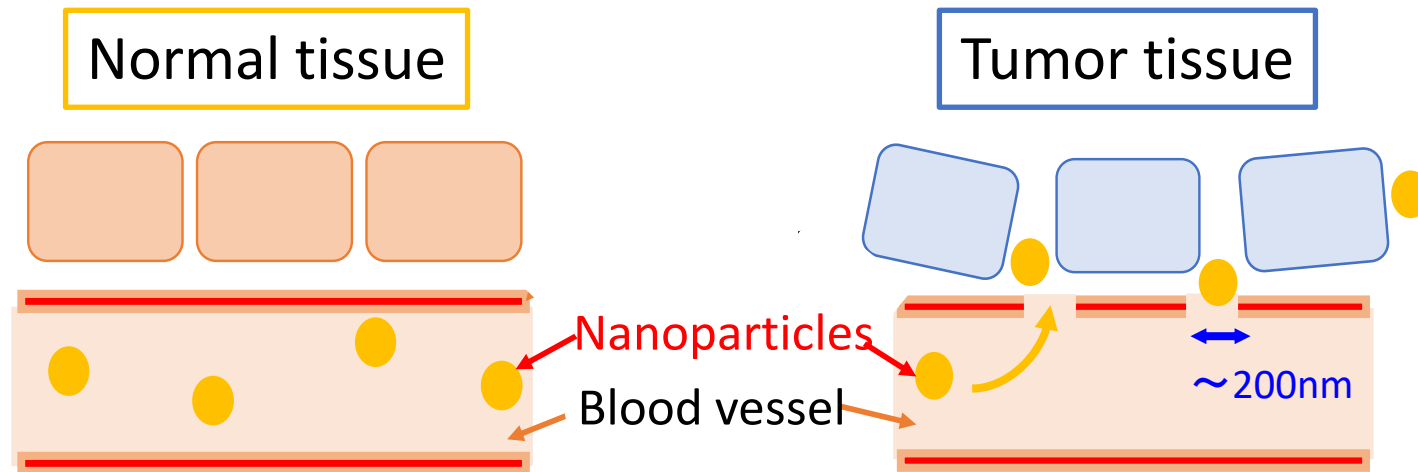


- Iodine
- Gadolinium
- Bismuth

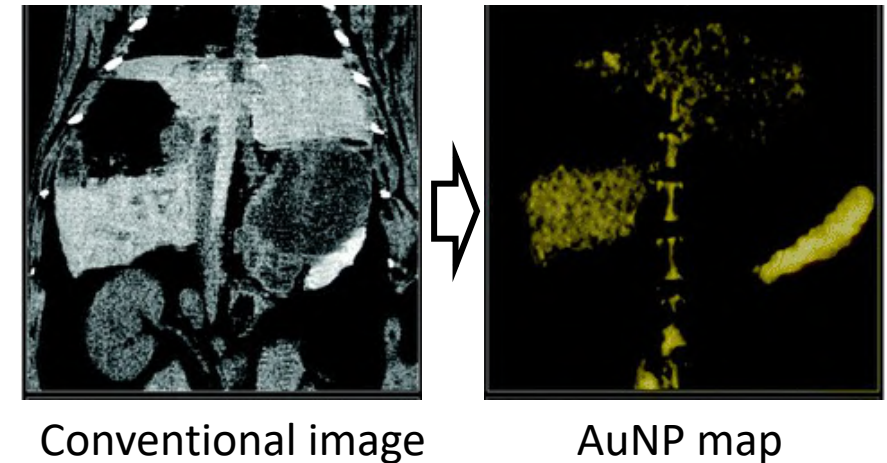
Symons et al, 2017, Med Phys

Background : Drug Delivery Monitor

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Salim Si-Mohamed et al, 2017

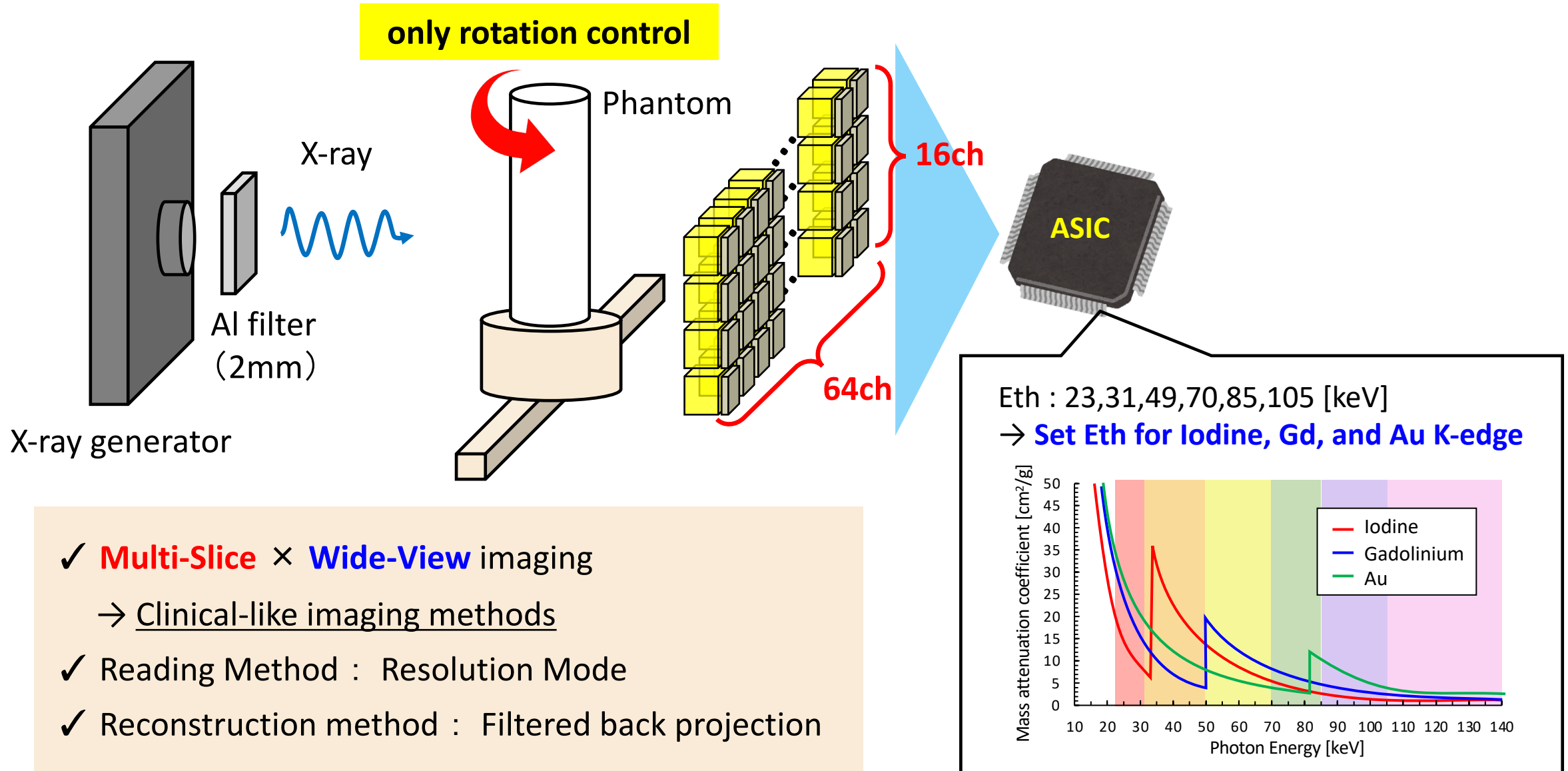


- ✓ Nanoparticles (~100 nm) accumulate in tumor tissue (cancer) – EPR effect –
→ Gaining attention as a "**Drug Delivery Monitor**" to deliver drugs to tumors
- ✓ K-edge of Au is 81 keV, which is higher than other CAs (c.f., I: 33keV, Gd: 50 keV)
→ **Gold nanoparticles (AuNPs)** have huge potentials in dynamic monitor w/ CT

Real-time monitoring of anticancer drugs made possible using K-edge imaging

Experimental Setup

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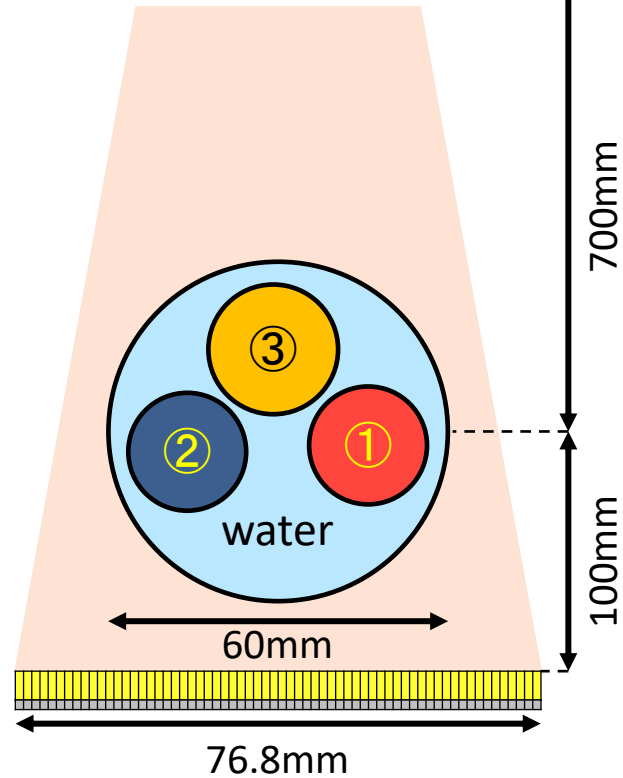


Phantom A

X-ray source
140kV, 0.1mA



	20[mg/ml]
①	Iodine
②	Gadolinium
③	AuNP



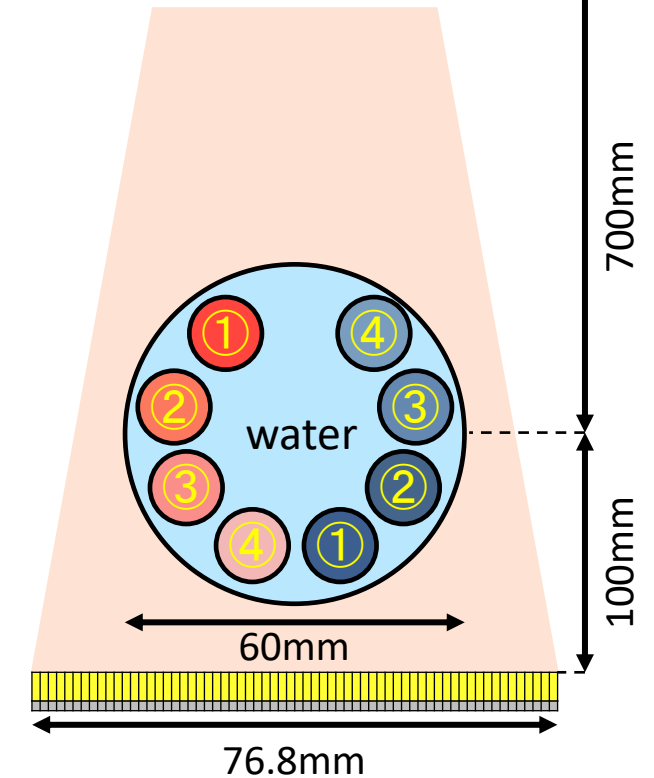
Aiming for simultaneous K-edge imaging of three CAs.

Phantom B

X-ray source
120kV, 0.1mA



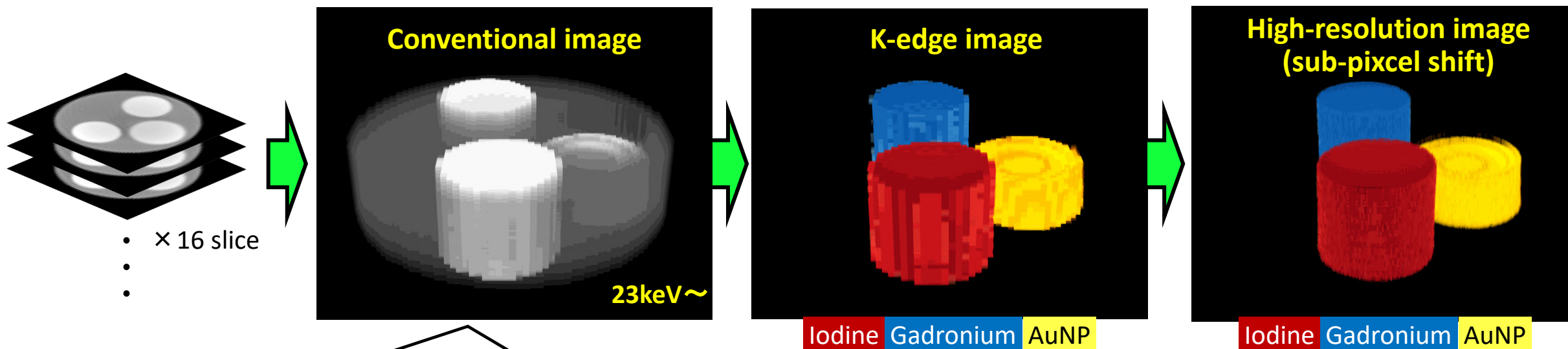
	Iodine, Gd
①	20 [mg/ml]
②	15 [mg/ml]
③	10 [mg/ml]
④	5 [mg/ml]



Aiming to estimate the concentrations of multiple CAs.

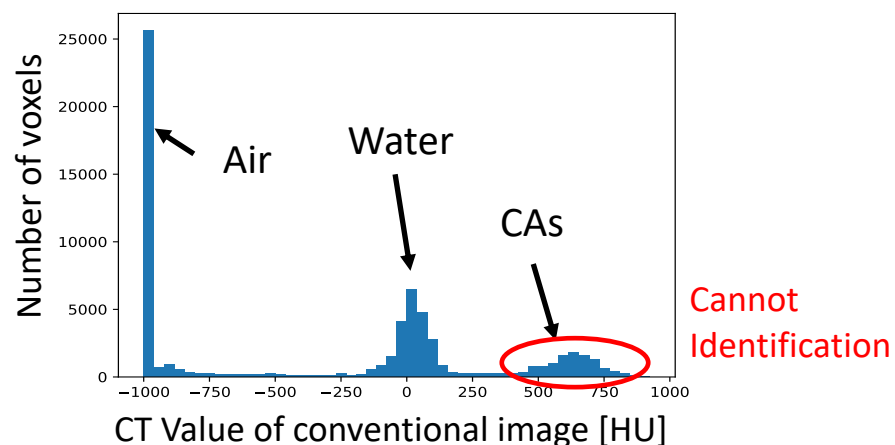
Results : Phantom A

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$$CT[HU] = \left(\frac{\mu_s - \mu_w}{\mu_w} \right) \times 1000$$

μ_s = sample linear attenuation
 μ_w = water linear attenuation



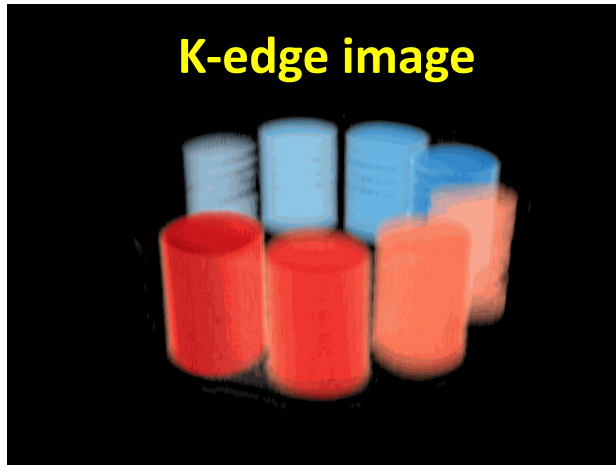
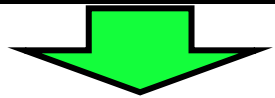
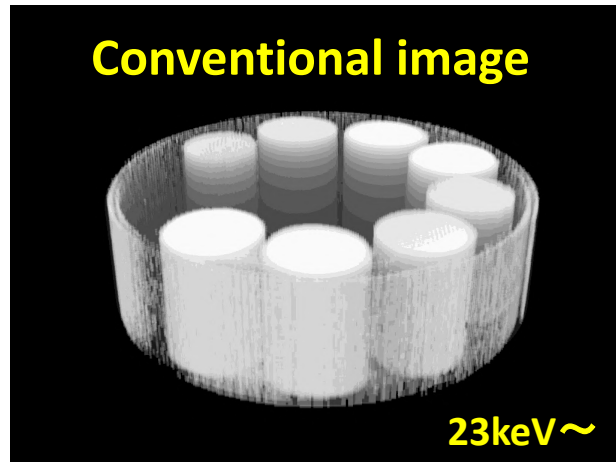
3D Multi-material K-edge Imaging

- ✓ Successfully achieved 3D K-edge imaging of three materials
→ Imaging performed **only with rotation control**
- ✓ Demonstrated energy-resolved imaging using new system
- ✓ Simultaneous K-edge imaging of three materials enabled by six energy thresholds
- ✓ **High-resolution imaging** achieved through **sub-pixel shifting**

Results : Phantom B

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Sub-pixel Shift image

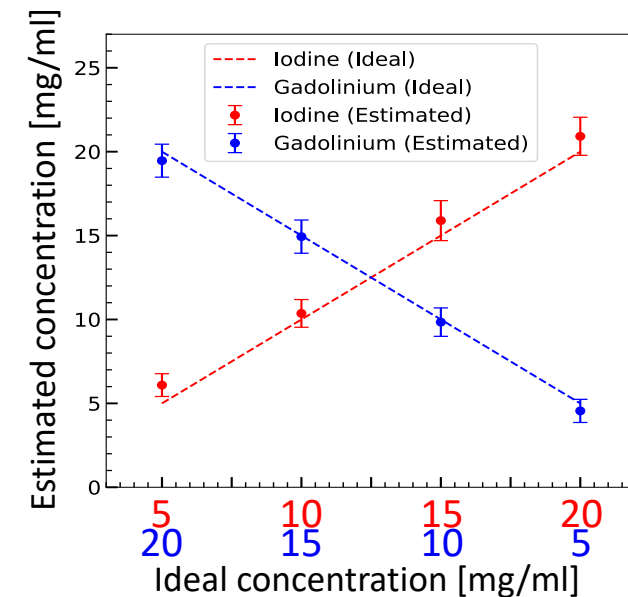
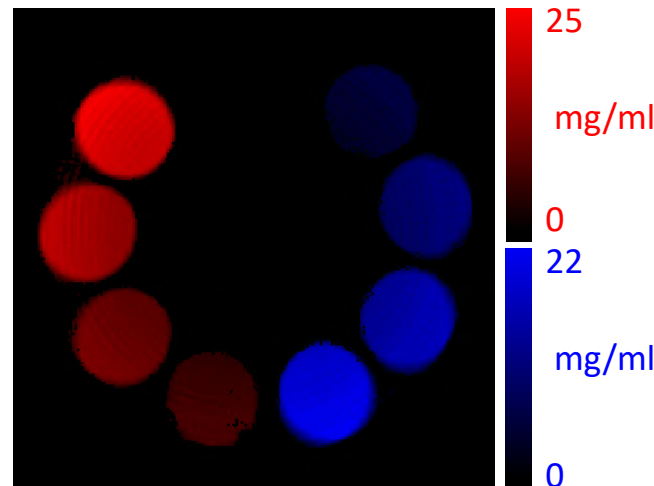


Iodine Gadronium

Least Square Method

$$J = \sum_E (\mu_{measured_E} - \rho \mu_{m_E})^2$$

ρ : Concentration of CAs [mg/ml]



3D Concentration Estimation

- ✓ Successfully acquired concentration maps for two CAs
- ✓ Acquired with accuracy: **RMSE 0.85 mg/ml (Iodine), 0.36 mg/ml (Gd)**

■ Toward clinical application:

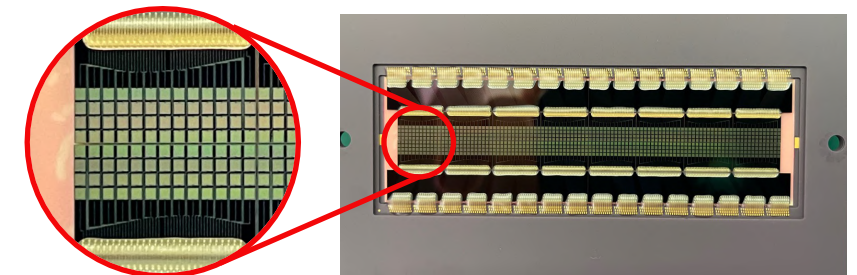
- Developed a **large-area 2D PCCT system** with **1024-channel array**
- Introduced a **new high-speed ASIC module** to handle **high count-rate X-ray CT**

■ Performance:

- Achieved **max count rate: 12 Mcps/ch** and energy resolution: **40% @ 60 keV**
- In **Resolution mode**: achieved **33% @ 60 keV**
- Enabled **3D imaging with rotation control only** using the large-area detector
- Achieved **3-material K-edge imaging** using **6 energy thresholds**
- Obtained **dual contrast-agent concentration maps** with **RMSE = 0.3–0.8 mg/mL**

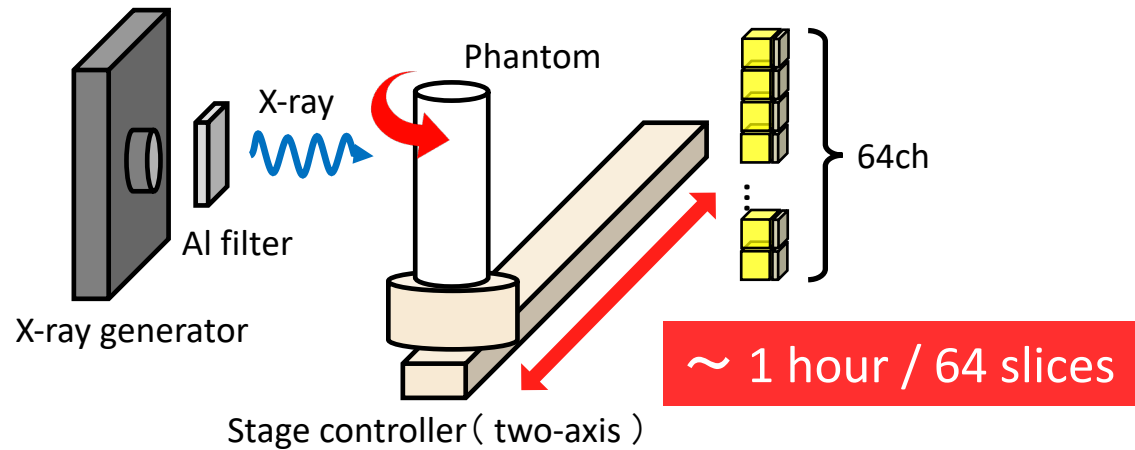
■ Future work:

- In vivo imaging of mice → **Poster #82 (M. Oshima et al.)**
- Faster scintillator development
- Smaller pixel pitch ($1 \times 1 \text{ mm}^2 \rightarrow 0.5 \times 0.5 \text{ mm}^2$)



appendix

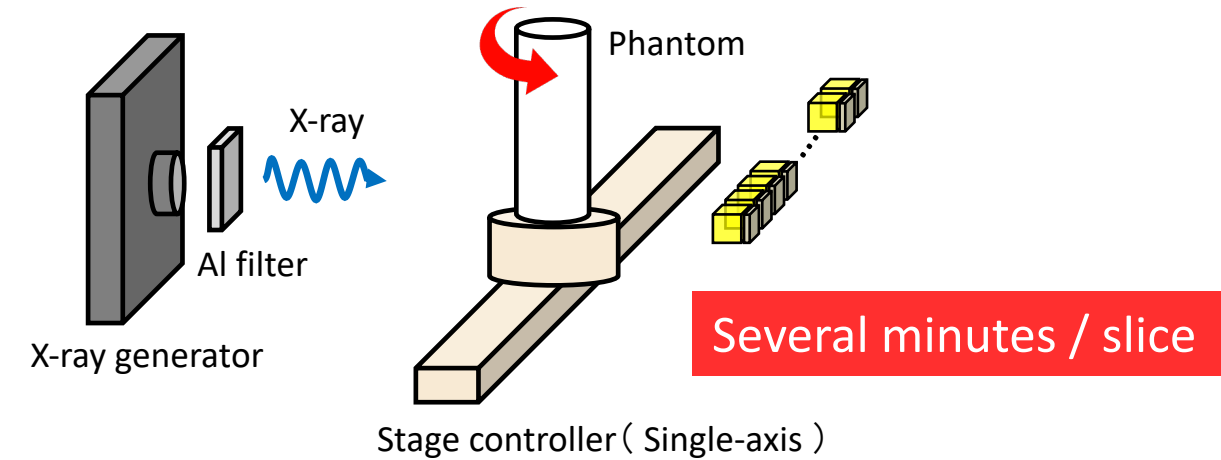
■ First-generation setup



△ Long shooting time

► Limitations in drug imaging in animal experiments

■ Third-Generation Setup



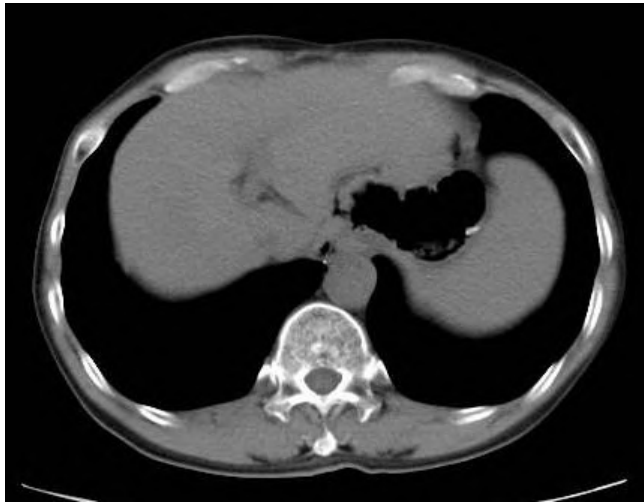
△ Only one slice can be captured.

In all cases, it is impossible to acquire 3D images in a short time.

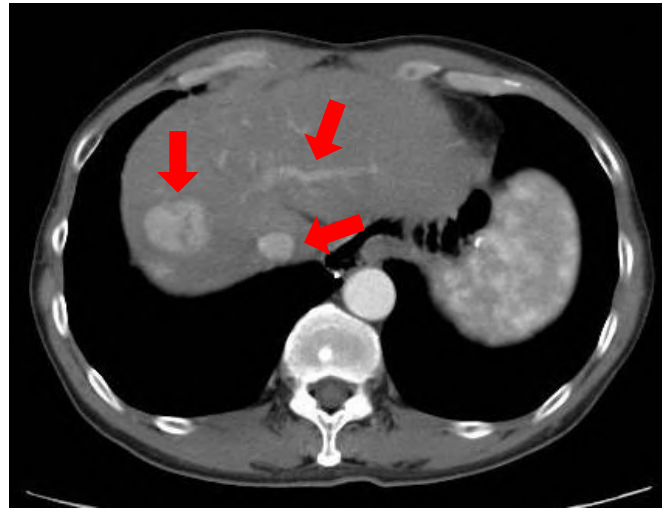


Inject the contrast agent

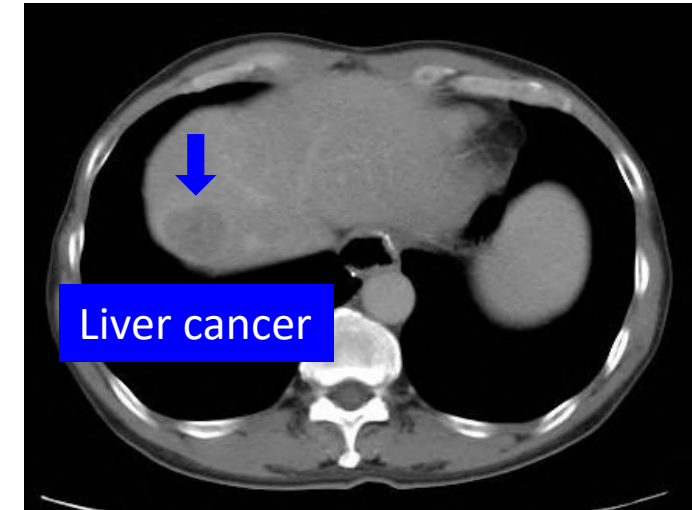
Before injection



3 minutes after injection



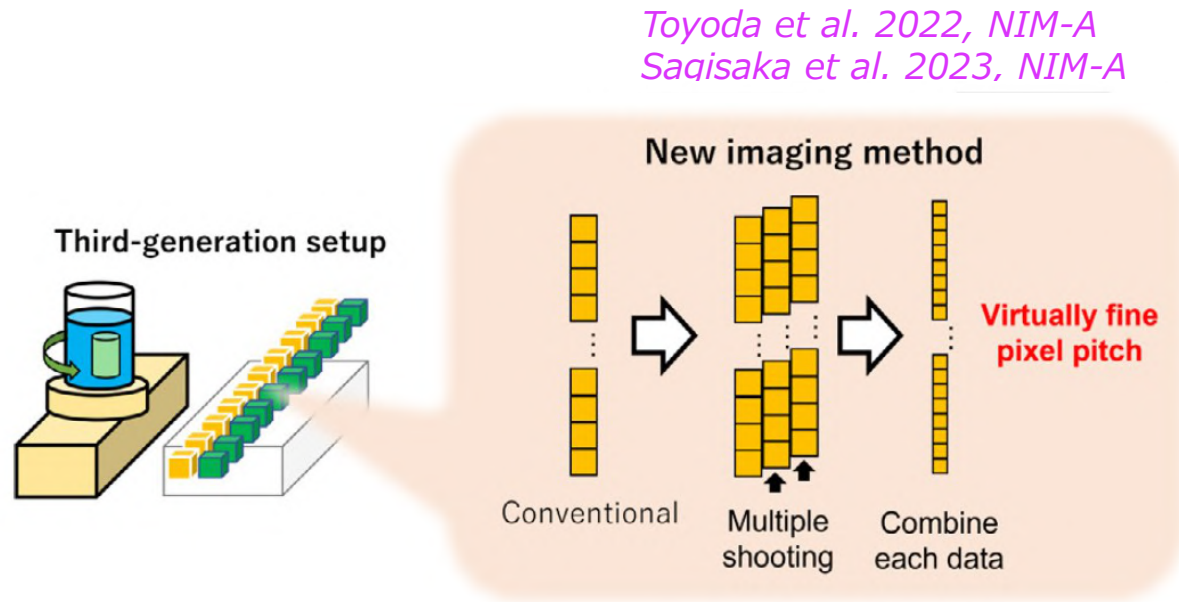
15 minutes after injection



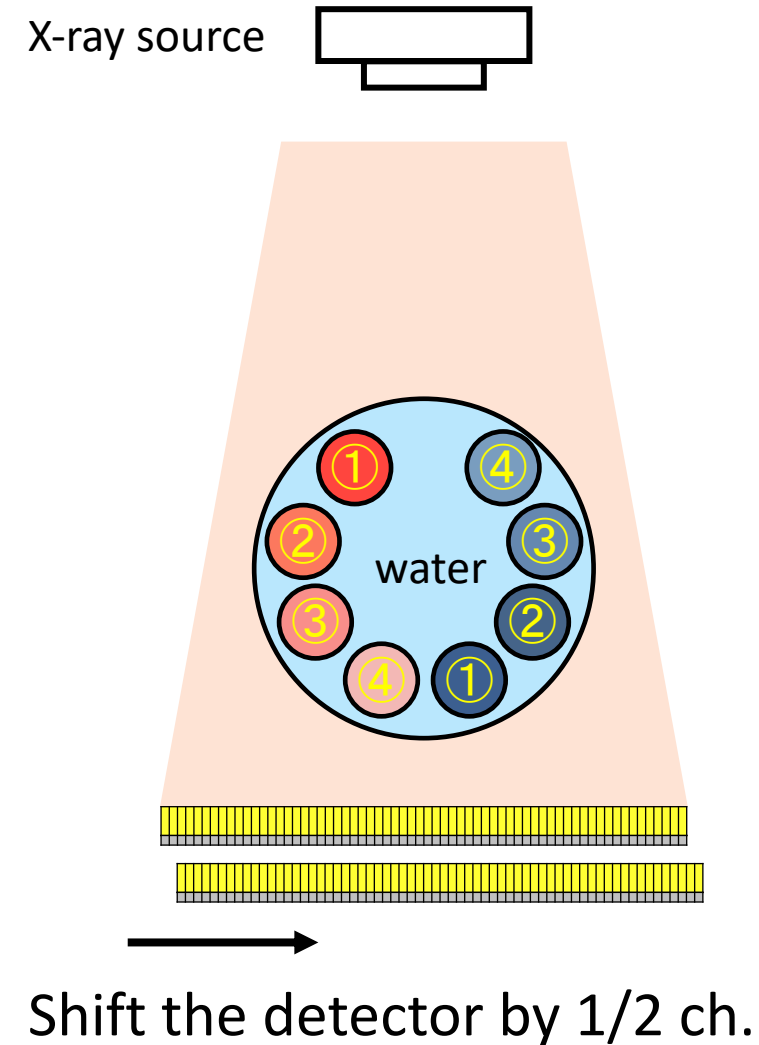
By tracking changes in concentration over time,
the presence of tumors can be determined.
→ Time resolution of several minutes is required.

Sub-Pixel Shift

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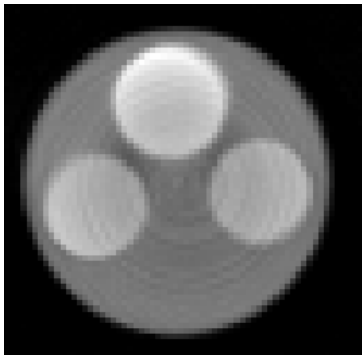


Measurement time increased by x2-3

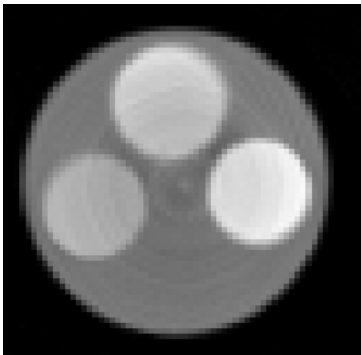


CT Value

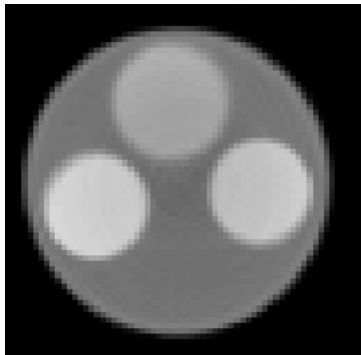
23-31keV



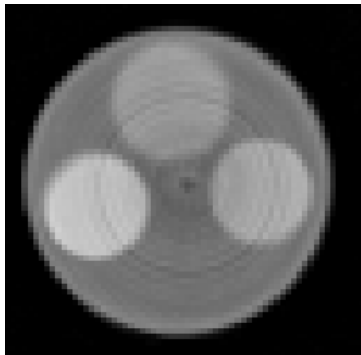
31-49keV



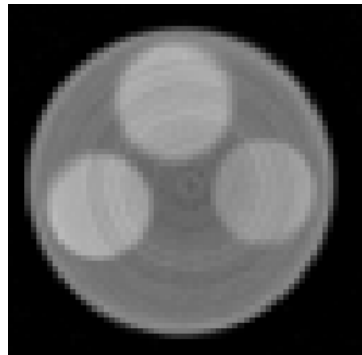
49-70keV



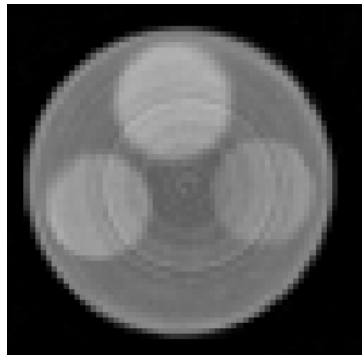
70-85keV



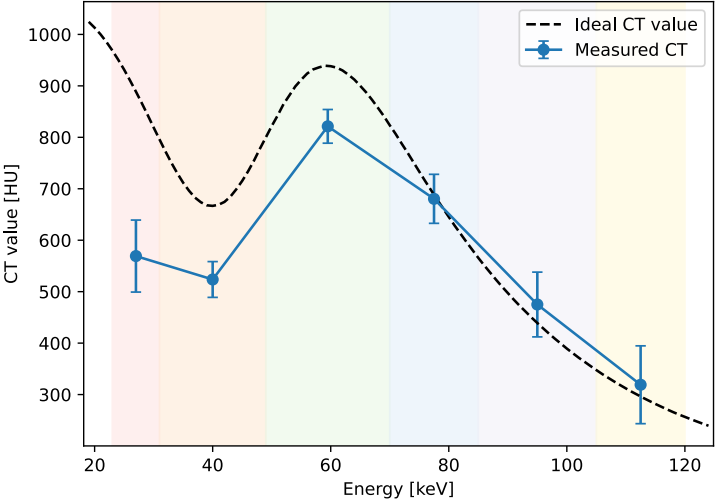
85-105keV



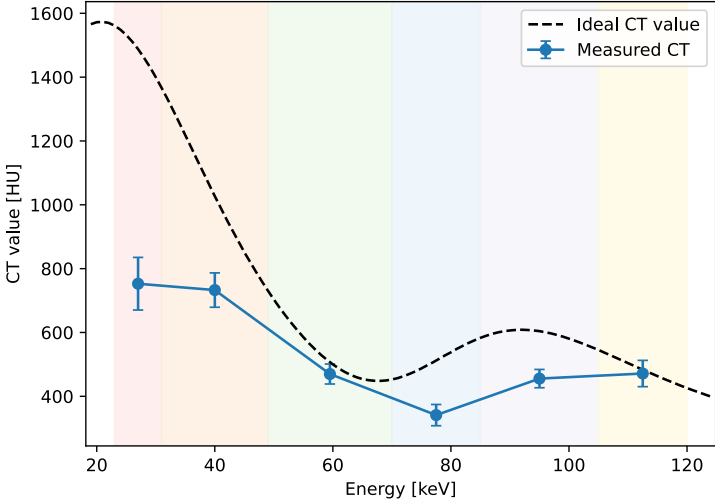
105-keV



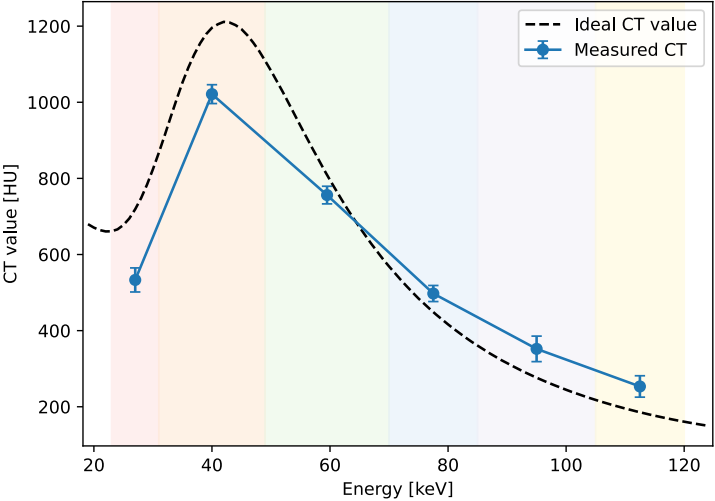
Gadolinium

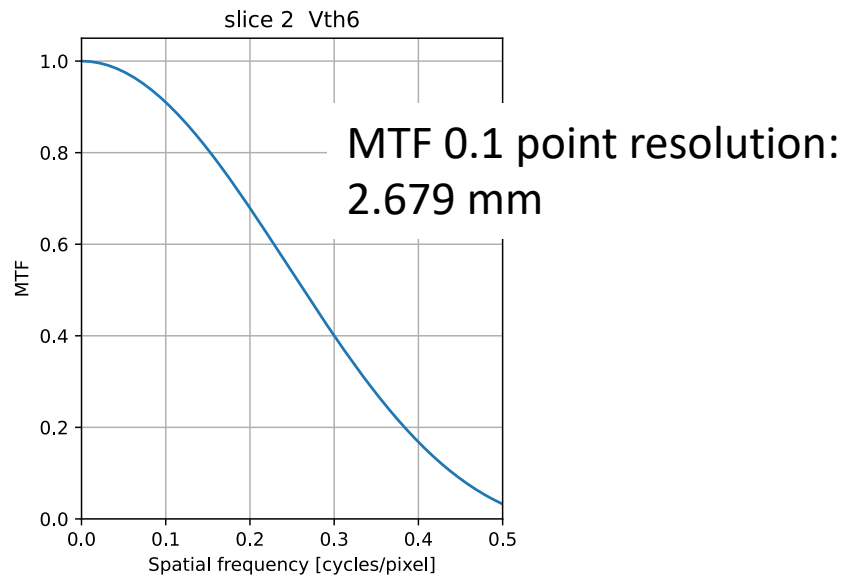
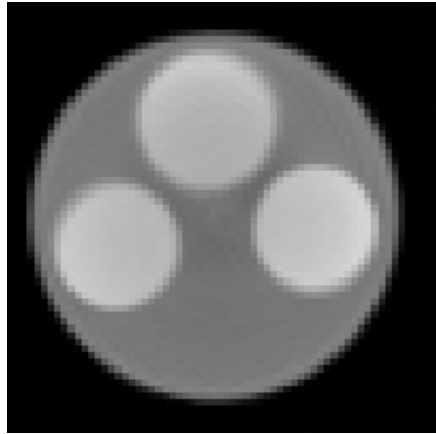


Au

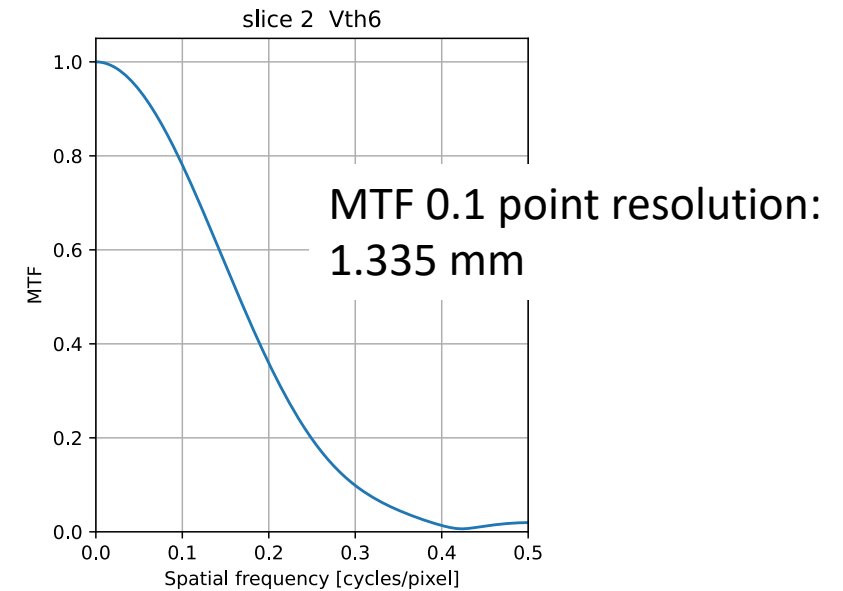
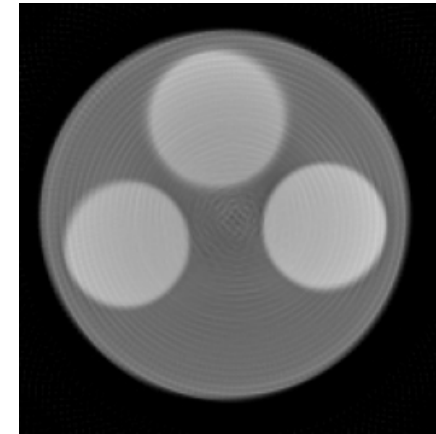


Iodine





Sub-Pixel Shift



1. Enhancing Energy Resolution

→ Improvements to scintillator and SiPM

2. Enhancing spatial resolution

→ Development of fine pixel detectors

→ Machine learning utilizing energy information

3. Reducing imaging time

→ Development of High-Speed Scintillators

→ Expansion of Detector Area