

LGADs in US

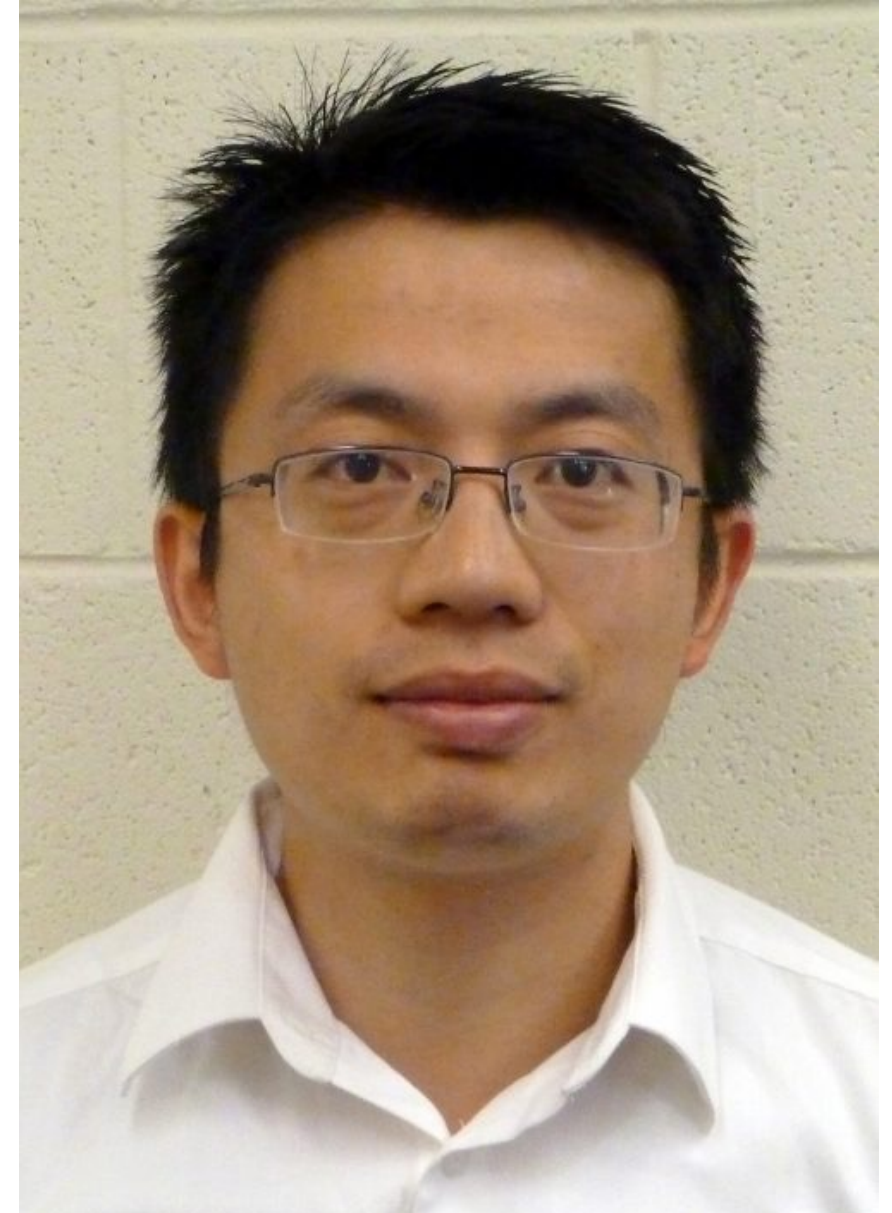
DC-LGAD for HL-LHC

AC-LGADs at EIC

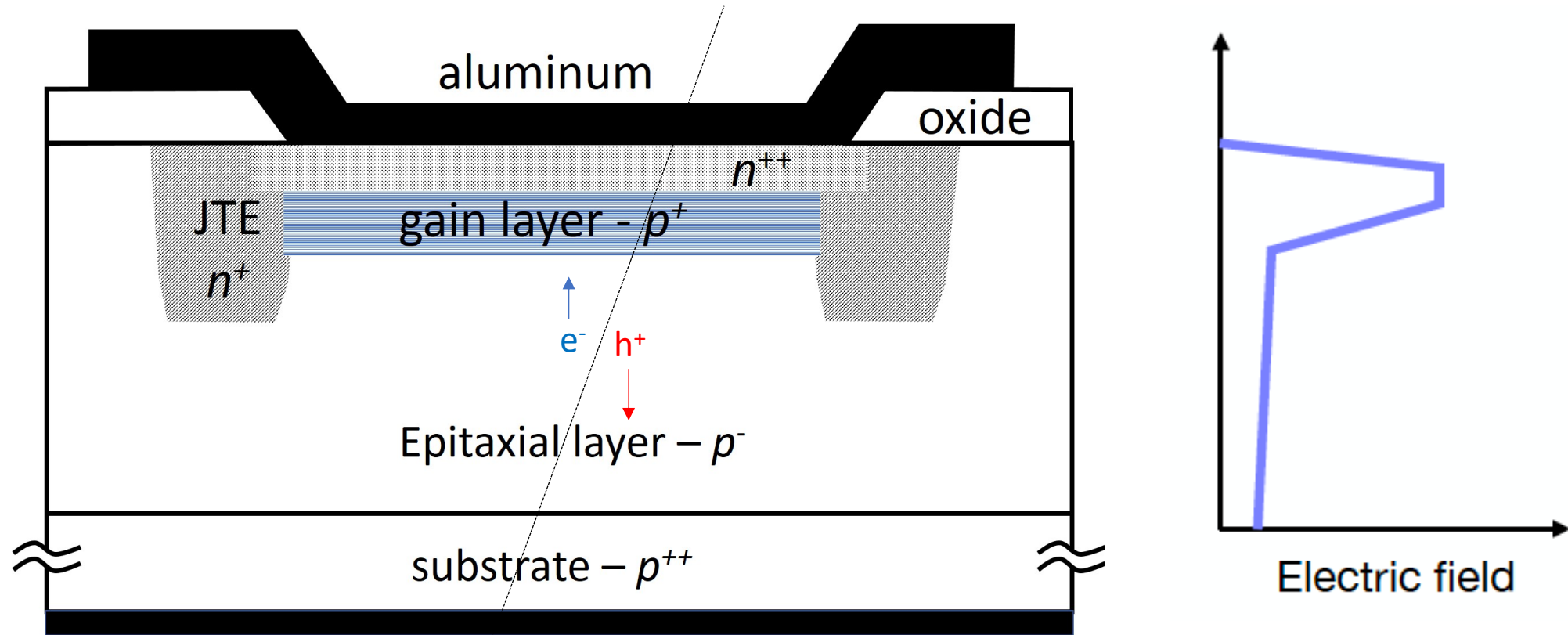
- eRD112 for EIC R&D

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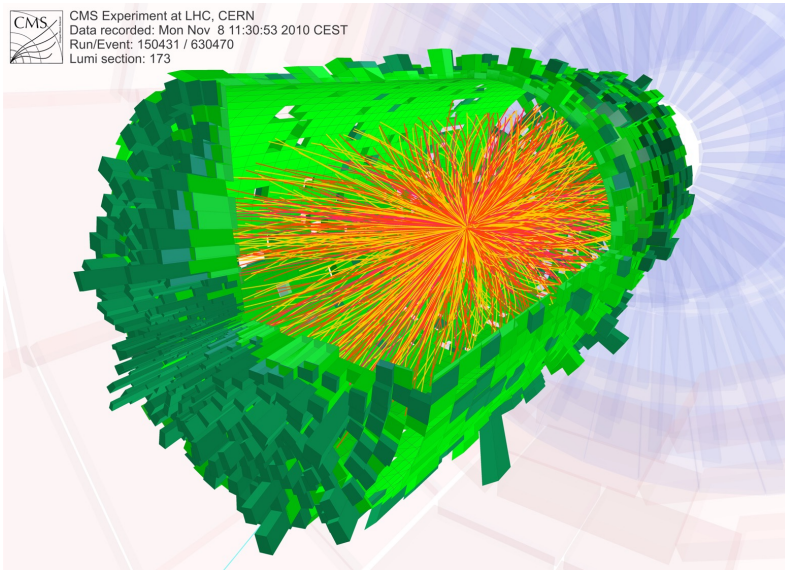
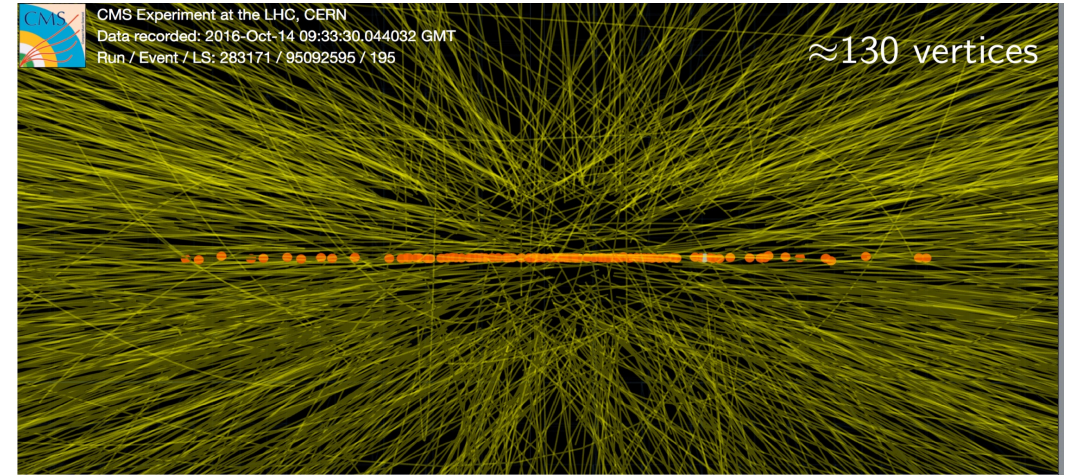
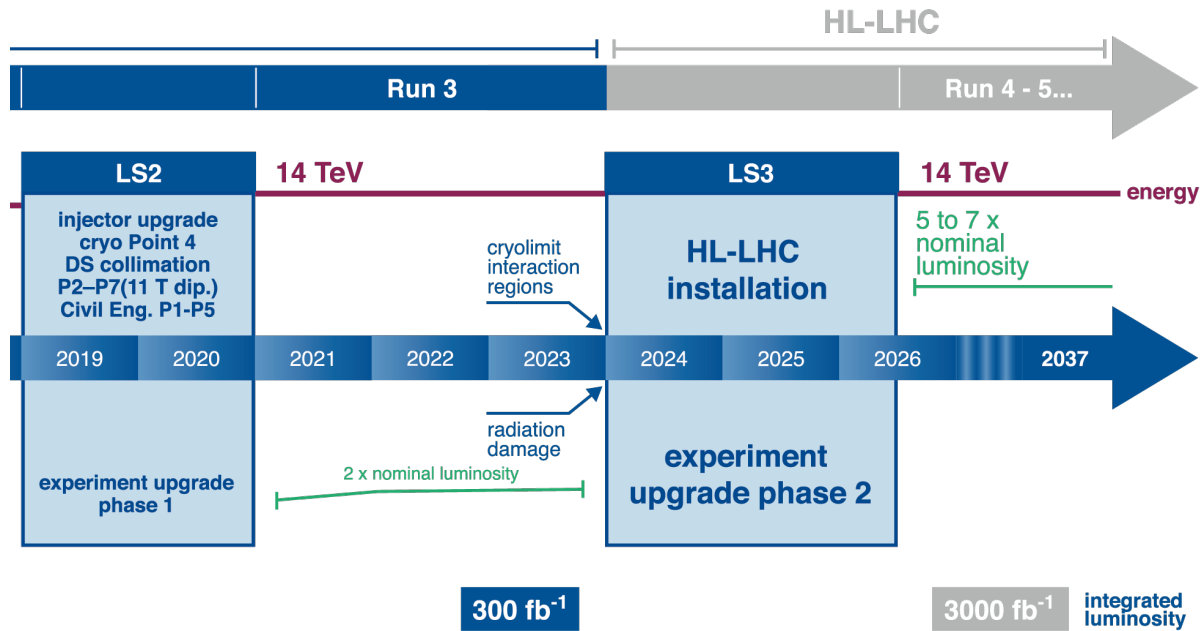


Low Gain Avalanche Detector (LGAD)



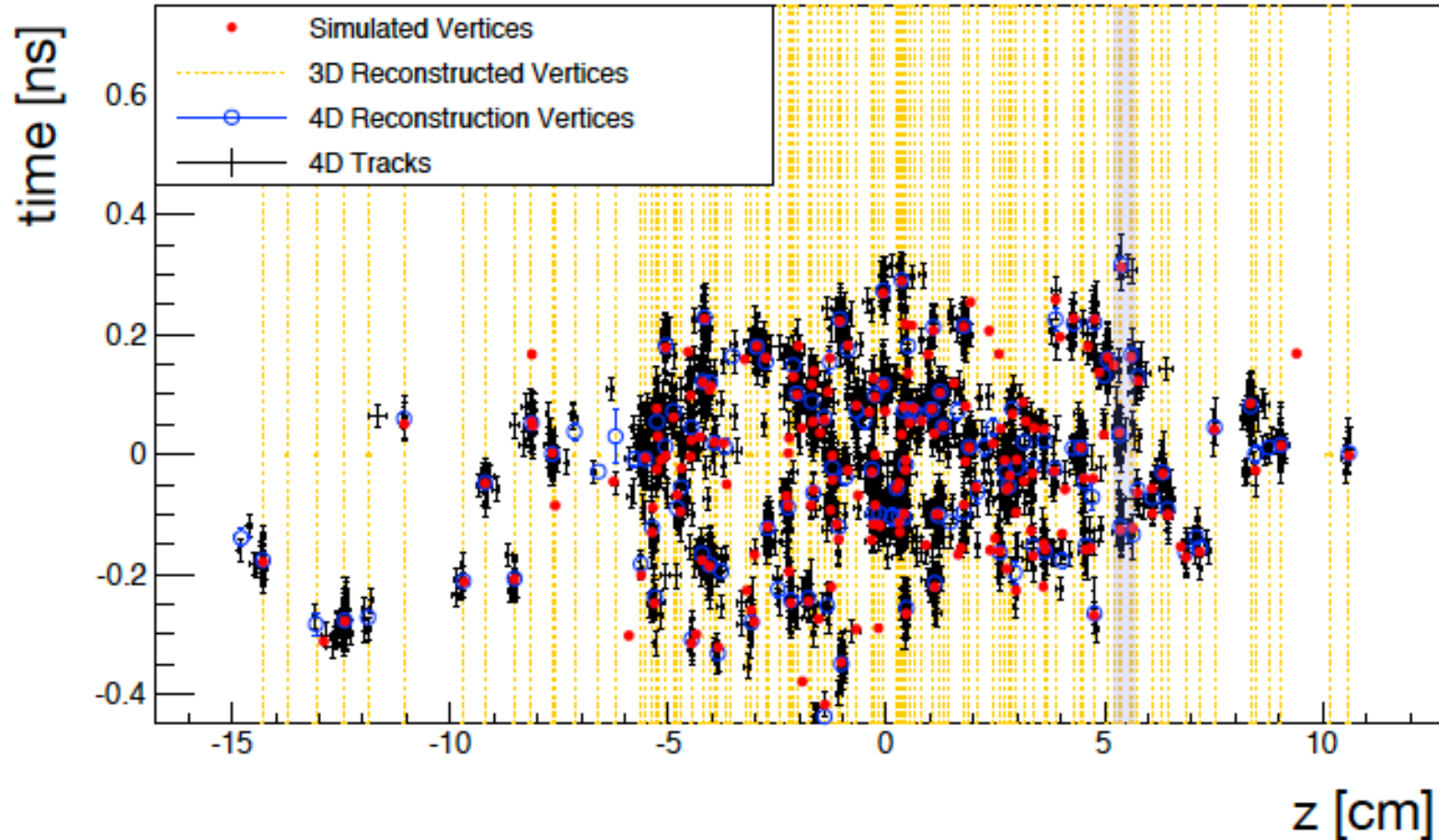
Ultra-fast silicon detectors with a highly doped p^+ gain layer
Moderate internal gain : 10-30

High Luminosity LHC Era



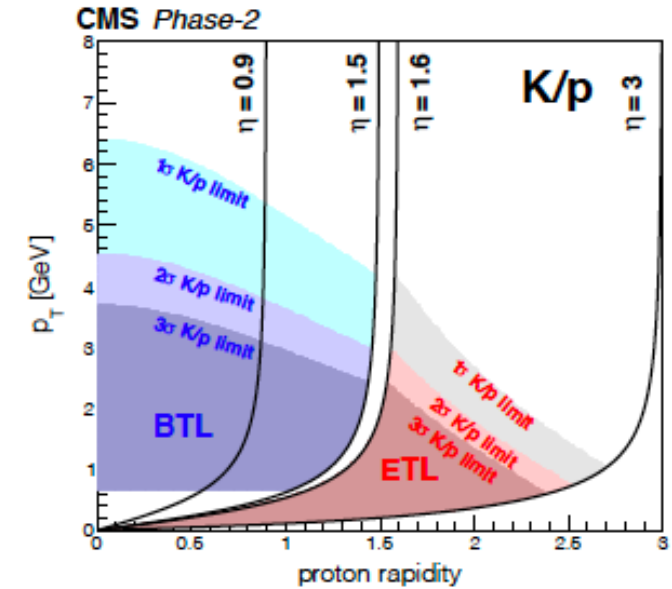
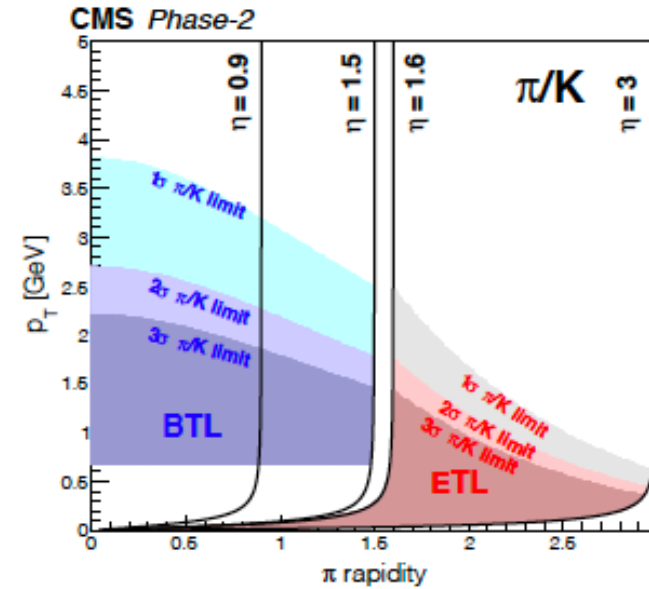
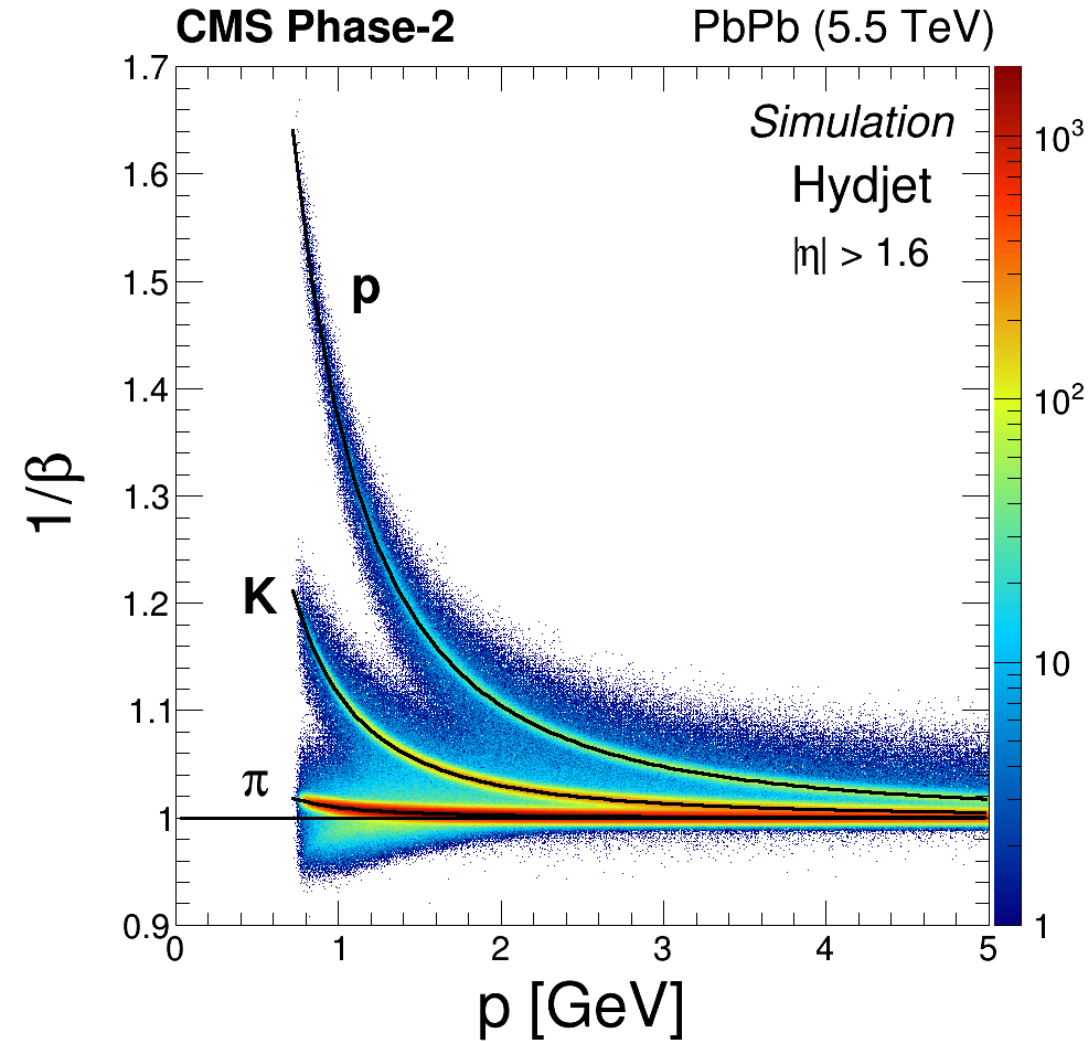
- Dealing with the effects of pileup interactions in pp collisions will be a major challenge of the HL-LHC era.
- Sharpening the tools for new discoveries as well as better measurement precision.

Precise Timing for HL-LHC



- **PU interactions significantly overlap in space but are more separable in space + time.**
- **Per-particle timing allows 4D track and vertex reconstruction**
 - **PU reduced in each time slice; every object reconstruction is improved**
 - **Significant benefit to CMS pp physics program**

Precise Timing for CMS Heavy Ion Physics



- Precise timing provides particle ID for low p_T hadrons and thus new physics capabilities for Heavy Ion Physics.
- The CMS MTD will offer unique opportunity because of its excellent timing resolution and wide rapidity coverage.

CMS Phase-2 Upgrades for HL-LHC (2028+)

Trigger/HLT/DAQ



- Track information in L1-Trigger
- L1-Trigger: 12.5 ms latency – output 750 kHz
- HLT output 7.5 kHz

Barrel ECAL/HCAL



- Replace FE/BE electronics
- Lower ECAL operating temp. (8 °C)

Muon Systems



- Replace DT & CSC FE/BE Electronics
- Complete RPC coverage in region $1.5 < h < 2.4$
- Muon tagging $2.4 < h < 3$

New Endcap Calorimeters



- Rad. tolerant – high granularity
- 3D capable

New Tracker

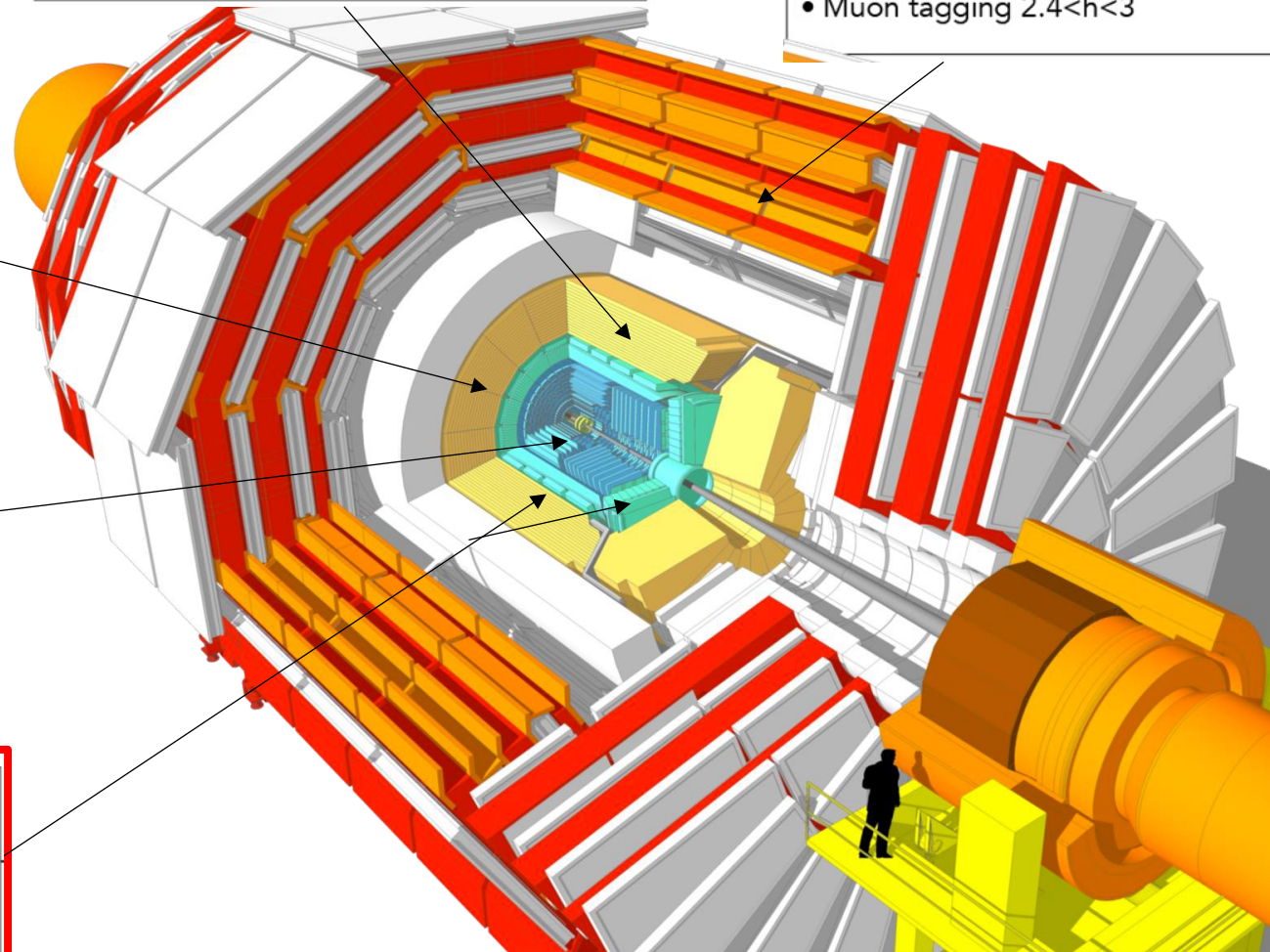


- Rad. tolerant – high granularity – significant less material
- 40 MHz selective readout ($p_T > 2$ GeV) in Outer Tracker for L1 -Trigger
- Extended coverage to $h=4$

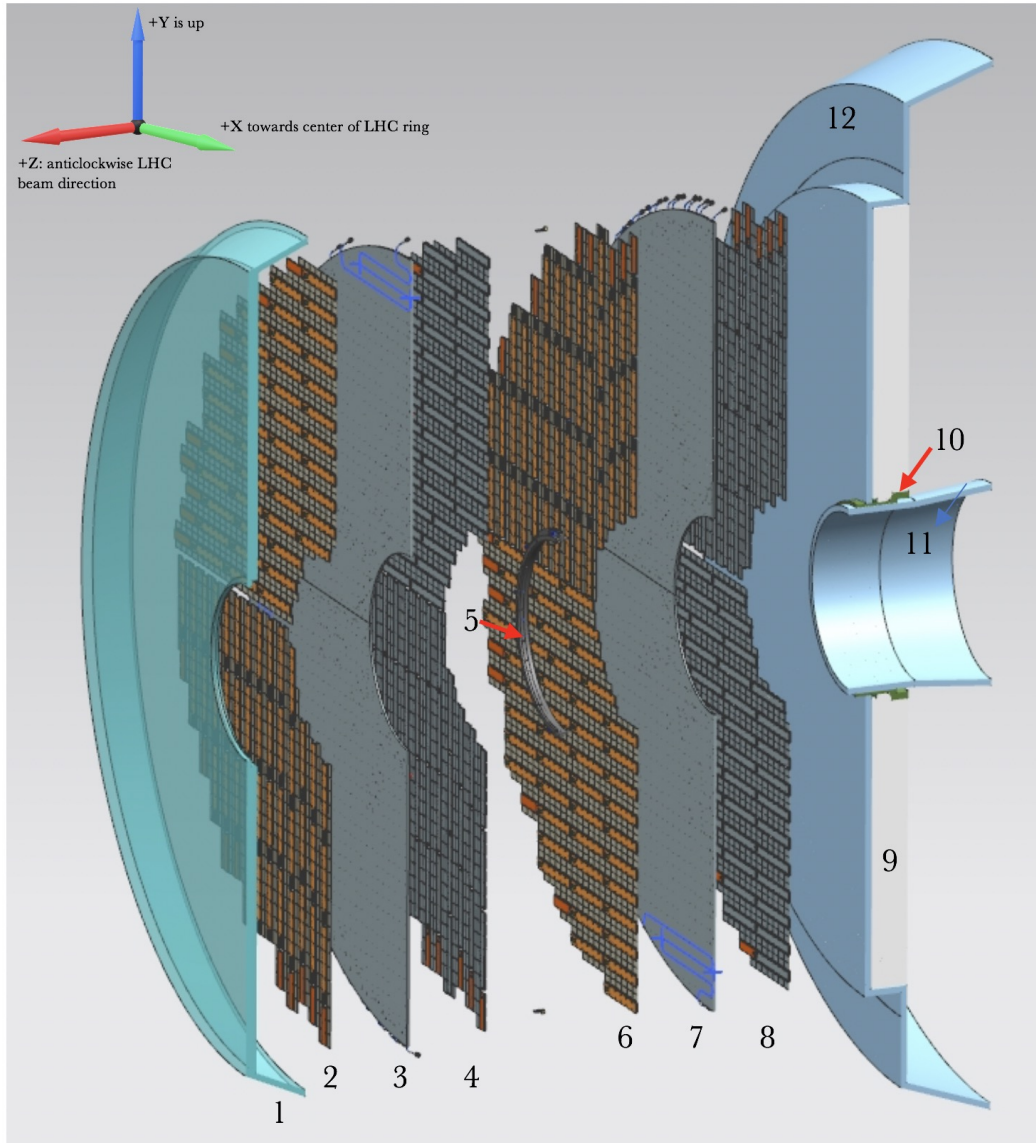


MIP Precision Timing Detector

- Barrel: Crystal + SiPM
- Endcap: Low Gain Avalanche Diodes



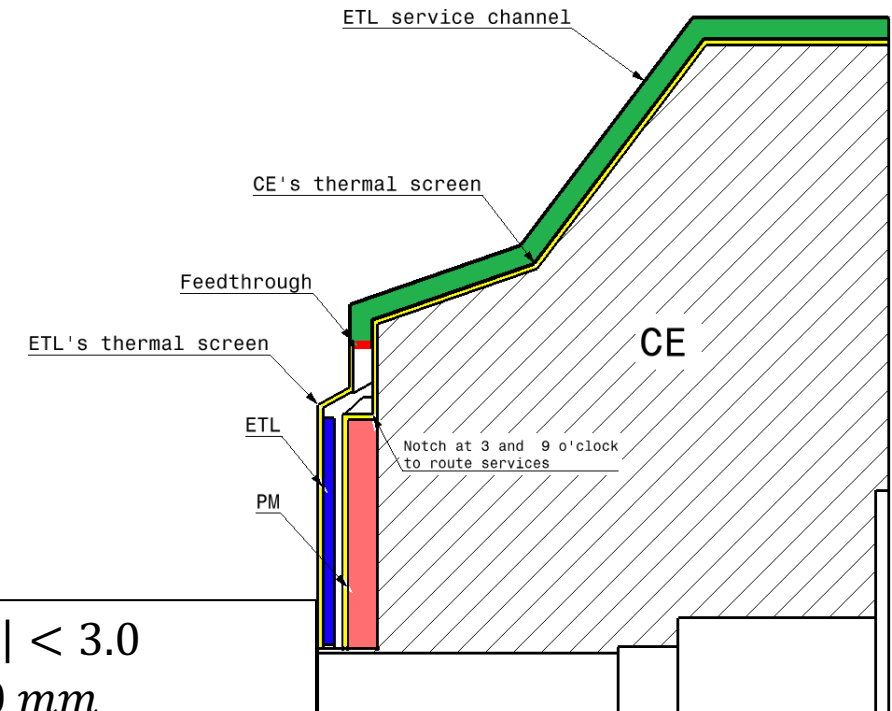
CMS MTD - Endcap Timing Layer



- 1: ETL Thermal Screen
- 2: Disk 1, Face 1
- 3: Disk 1 Support Plate
- 4: Disk 1, Face 2
- 5: ETL Mounting Bracket
- 6: Disk 2, Face 1
- 7: Disk 2 Support Plate
- 8: Disk 2, Face 2
- 9: HGCal Neutron Moderator
- 10: ETL Support Cone
- 11: Support cone insulation
- 12: HGCal Thermal Screen

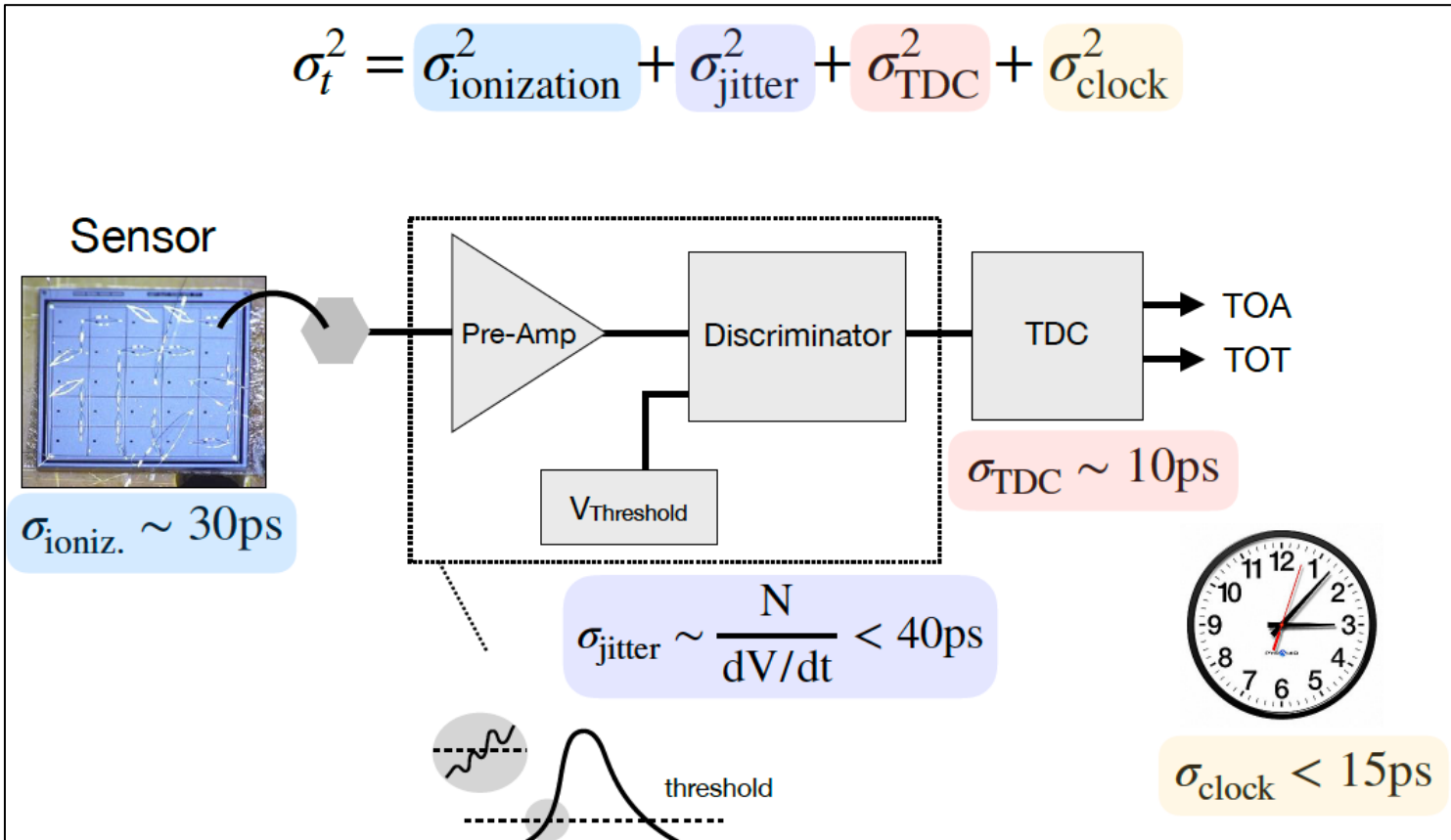
- On the CE nose: $1.6 < |\eta| < 3.0$
- Radius: $315 < R < 1200 \text{ mm}$
- Position in Z: $\pm 3.0 \text{ m}$ (45 mm thick)
- Surface $\sim 15.8 \text{ m}^2$; $\sim 8.6\text{M}$ $1.3 \times 1.3 \text{ mm}^2$
- Weight 282 kg/side; Power: 26kW/side
- CO2 cooling at -30°C

- **Two disks on each side allowing up to 2 times of measurements per track**
 - **50 ps per hit \rightarrow 35 ps per track**
- **Stageable, serviceable, maintainable**



CMS Endcap Timing Layer – Time Resolution

$$\sigma_t^2 = \sigma_{\text{ionization}}^2 + \sigma_{\text{jitter}}^2 + \sigma_{\text{TDC}}^2 + \sigma_{\text{clock}}^2$$

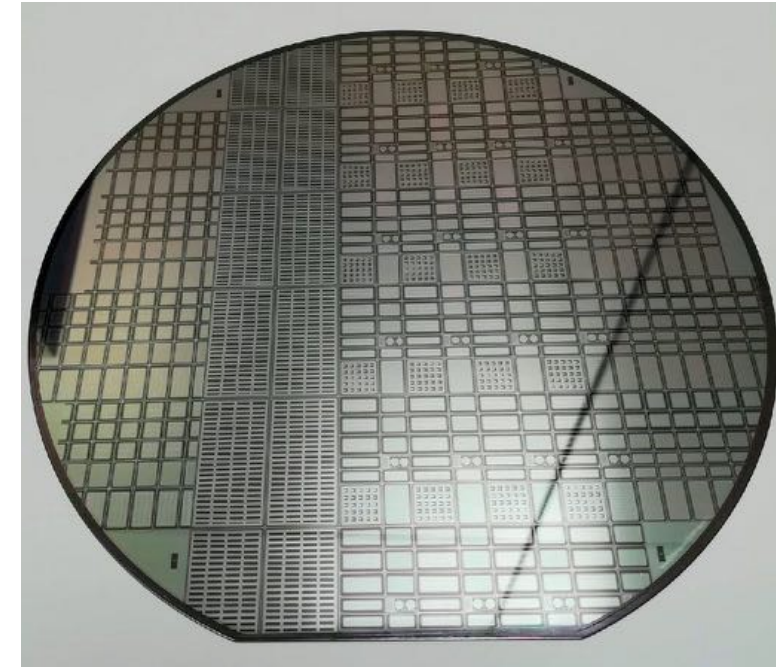


- $\sigma_{\text{ionization}}$: random variation in particle energy deposition, determining the amplitude and the shape of the signal
 - ~30 ps up to $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$, and
 - ~40 ps up to $2 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$
- σ_{jitter} : mostly due to electronics noise and depends on the amplifier slew rate (dV/dt)
 - jitter < 40 ps before irradiation.
 - No degrading up to 100 Mrad
- σ_{TDC} : the effect of the TDC binning
- σ_{clock} : contribution from clock distribution

CMS Endcap Timing Layer - LGAD Sensor

FBK UFSD3

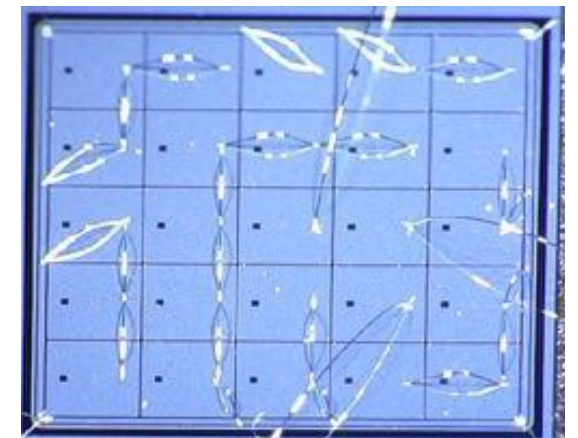
Key Sensor Characteristics		
Depletion region thickness	$50 \mu\text{m}$	Minimize rise time, sufficient charge, gain uniformity
Pad size	$1.3 \times 1.3 \text{ mm}^2$	Minimize capacitance, Occupancy $\sim 1\%$
Sensor size	$2 \times 2 \text{ cm}^2$ (16 \times 16)	Optimize wafer usage
Interpad gap	$< 90 \mu\text{m}$	Fill factor $> 85\%$
Time resolution after irradiation	$< 40 \text{ ps}$	Up to $1.7 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$



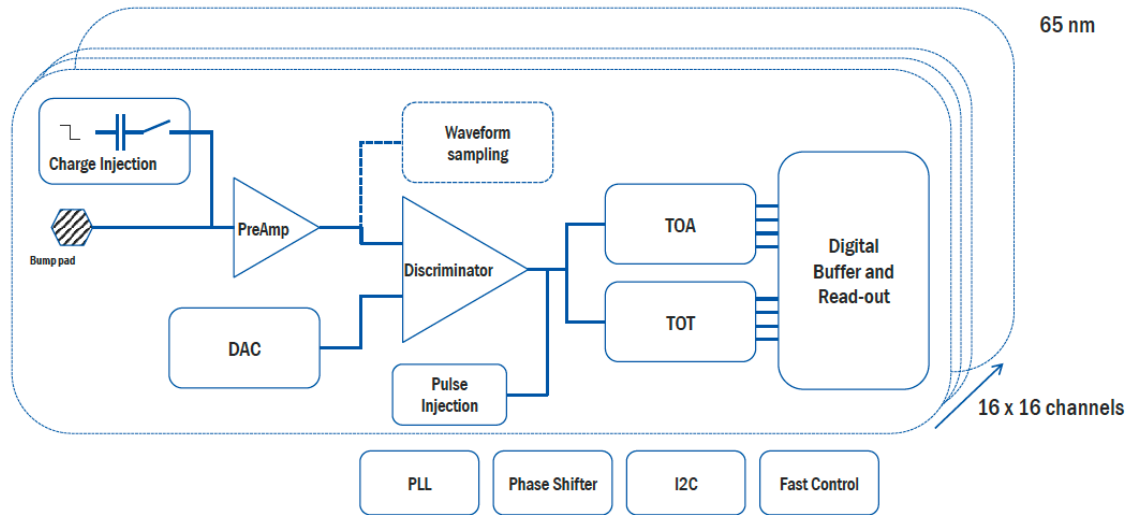
Recent prototypes from Hamamatsu (HPK) and Fondazione Bruno Kessler (FBK) focus on

- improving the radiation hardness
- increasing fill factor
- large arrays

5x5 array from HPK



CMS Endcap Timing Layer –Readout ASIC (ETROC)



- **Dedicate balance act from:**

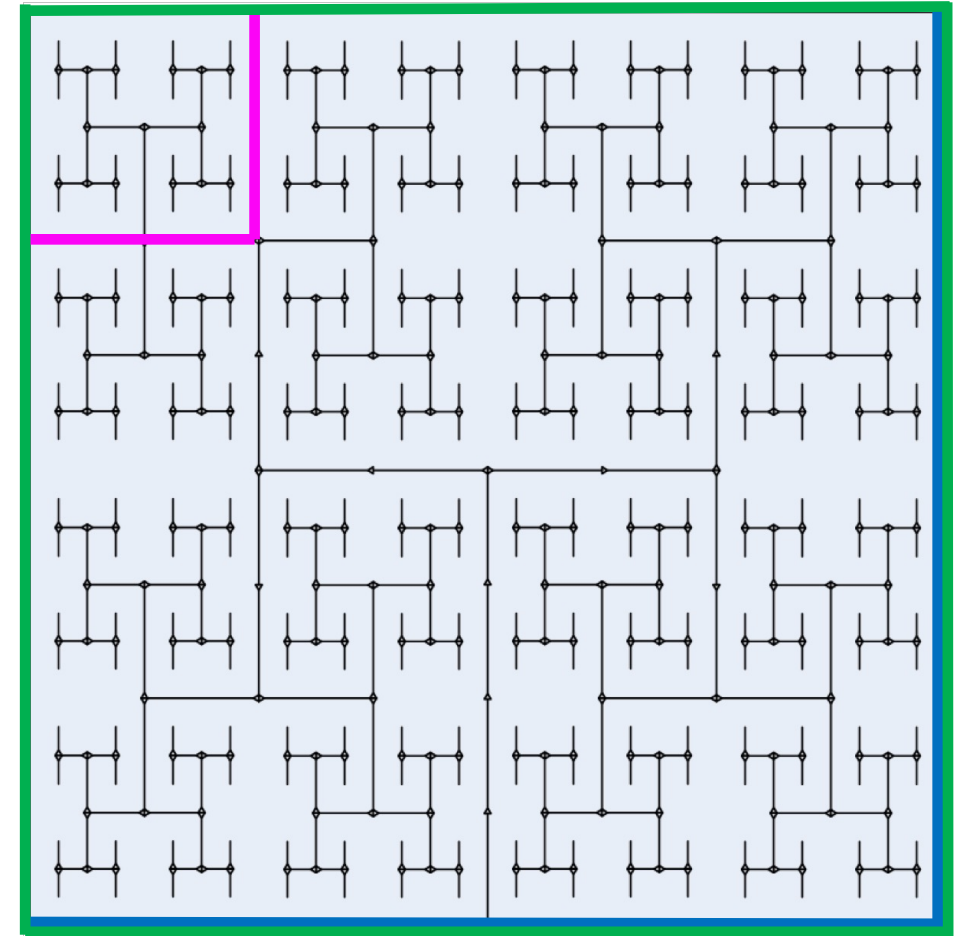
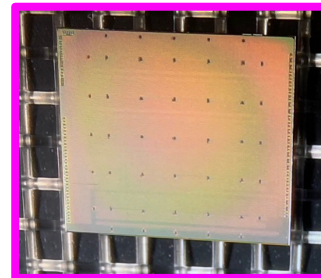
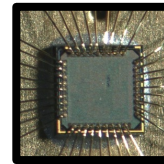
- Low noise & fast rise time

$$\sigma_{jitter} \sim \frac{e_n C_d}{Q_{in}} \sqrt{t_{rise}} < 40 \text{ ps}$$

- Power budget: 1 W/chip, 4 mW/channel

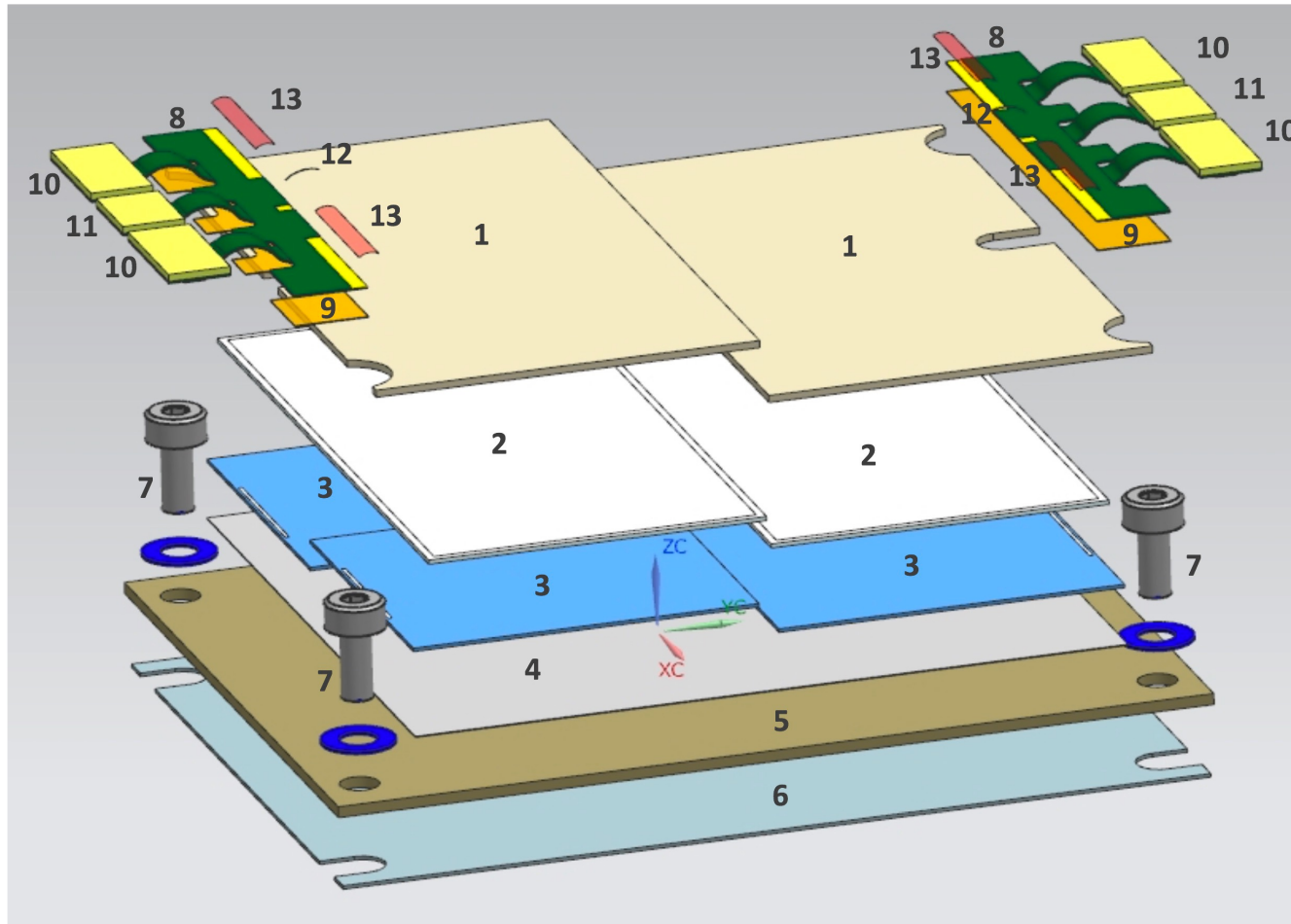
- **ETROC innovations:**

- Low power single TDC for both time of arrival and time over threshold measurements
- Flexible low & high-power modes



- ✓ ETROC0 : single analog channel
- ✓ ETROC1: with TDC and 4x4 clock tree
- ❑ ETROC2: 16x16 full functionality
- ❑ ETROC3: 16x16 preproduction chip

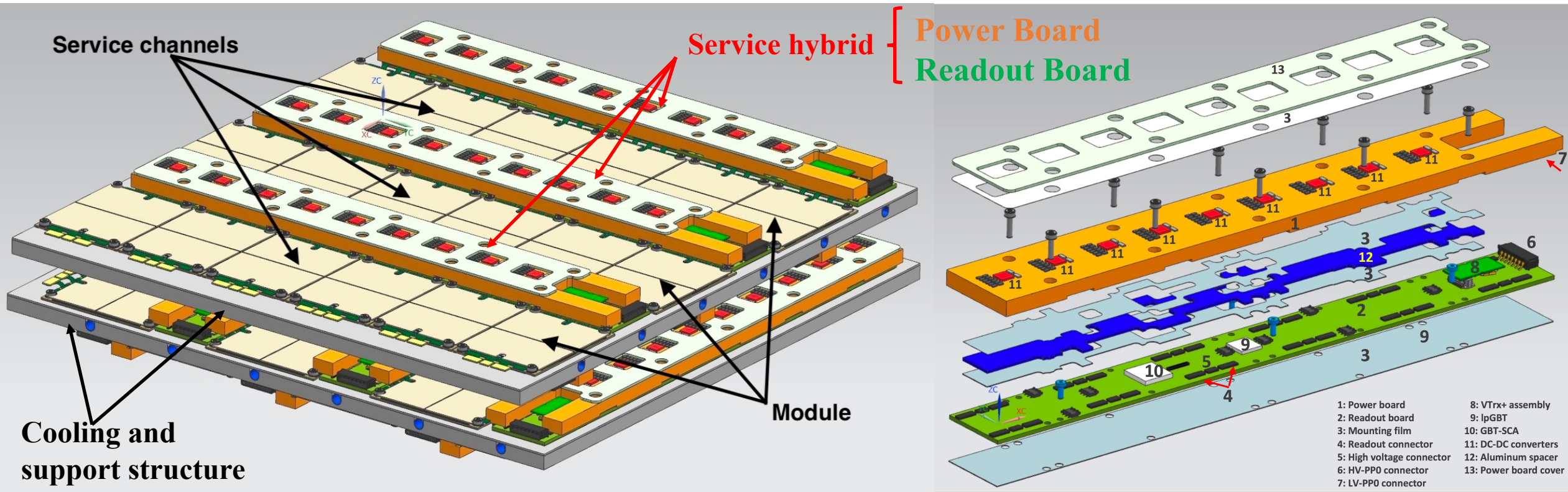
CMS Endcap Timing Layer – Module Design



- 1: AIN module cover
- 2: LGAD sensor
- 3: ETL ASIC
- 4: Mounting film
- 5: AIN carrier
- 6: Mounting film
- 7: Mounting screw
- 8: Front-end hybrid
- 9: Adhesive film
- 10: Readout connector
- 11: High voltage connector
- 12: LGAD bias voltage wirebond
- 13: ETROC wirebonds

ETL consists of ~9000 modules. LGAD sensors and ETROC chips are bump-bonded together and attached to AIN base plate with thermal adhesive film to make one module. Electric connection between flexible circuits and LGAD/ETROCs are made through wire-bonding.

CMS Endcap Timing Layer – Service Hybrid

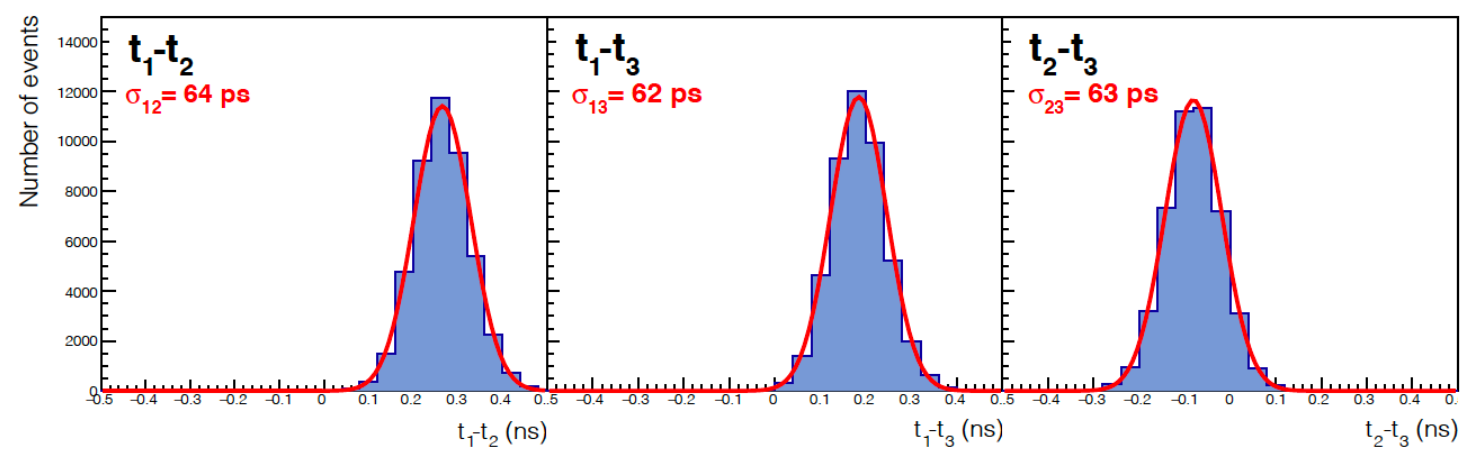
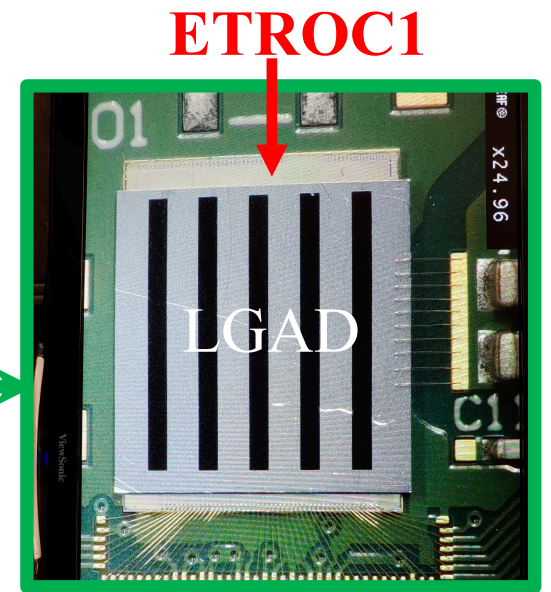
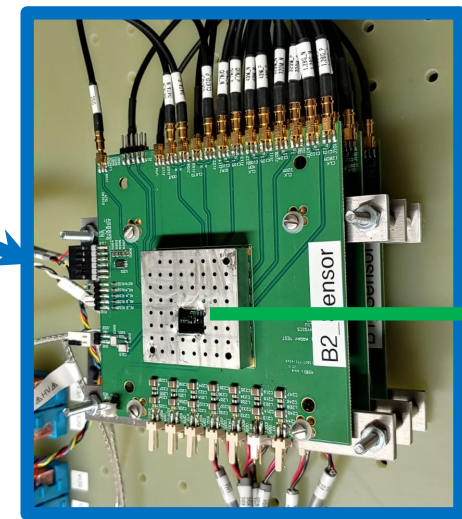


- **Service Hybrid** is an assembly of two PCBs, a Power Board and a Readout Board, servicing 12 modules.
- **Power Board** distributes low voltages provided by power supplies to ETROCs, slow control adapter chip, IpGBT, and VTRx+. The voltages are regulated by radiation hard and B-tolerant DC-DC converters on the power board.
- **Readout Board** distributes bias voltages to LGAD sensors, receives and distributes fast control signals and slow controls to ETROCs, and route data and monitoring information from ETROCs to backend DAQ.

CMS ETROC1+LGAD – Test Beam Results



ETROC1 Test Board

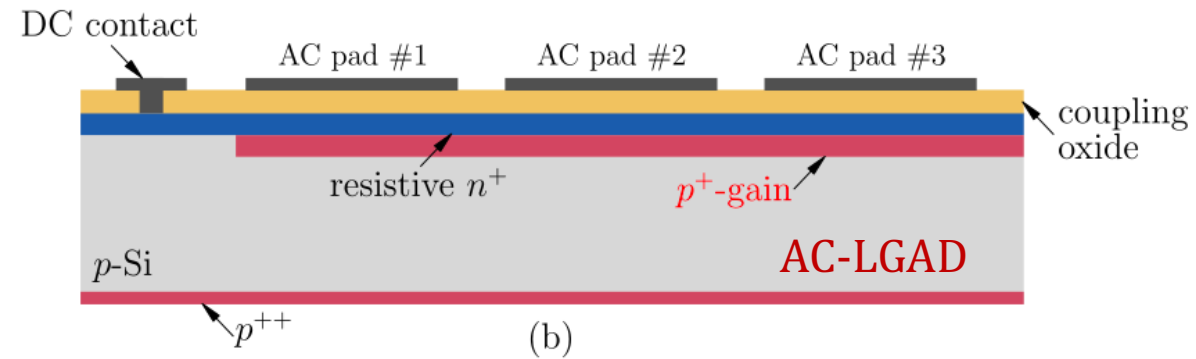
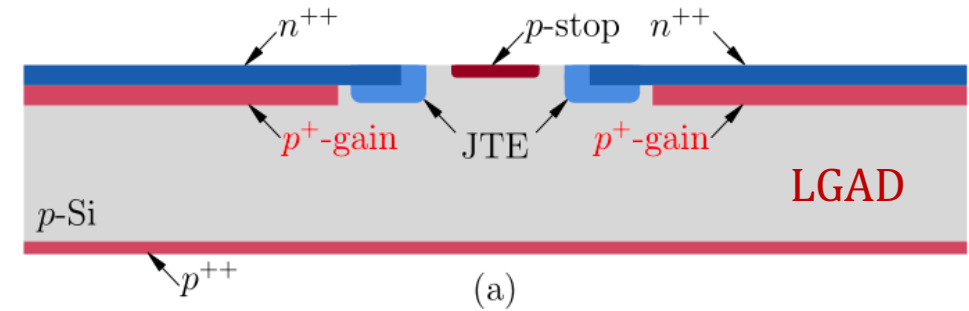
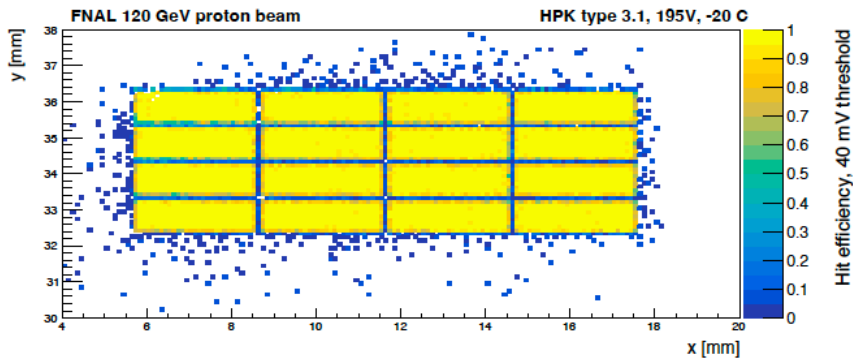


From preliminary analysis of the data from ongoing beam test at FNAL, the resolution of single LGAD+ETROC1 devices with large signal amplitude is **42-46 ps**.

$$\sigma_i = \sqrt{0.5 \cdot (\sigma_{ij}^2 + \sigma_{ik}^2 - \sigma_{jk}^2)}$$

AC-Coupled LGAD

- Due to the presence of JTE and the gap between LGAD cells, 100% fill factor can not be achieved in LGAD. The position resolution is limited to be $\sqrt{1/12}$ of cell size.

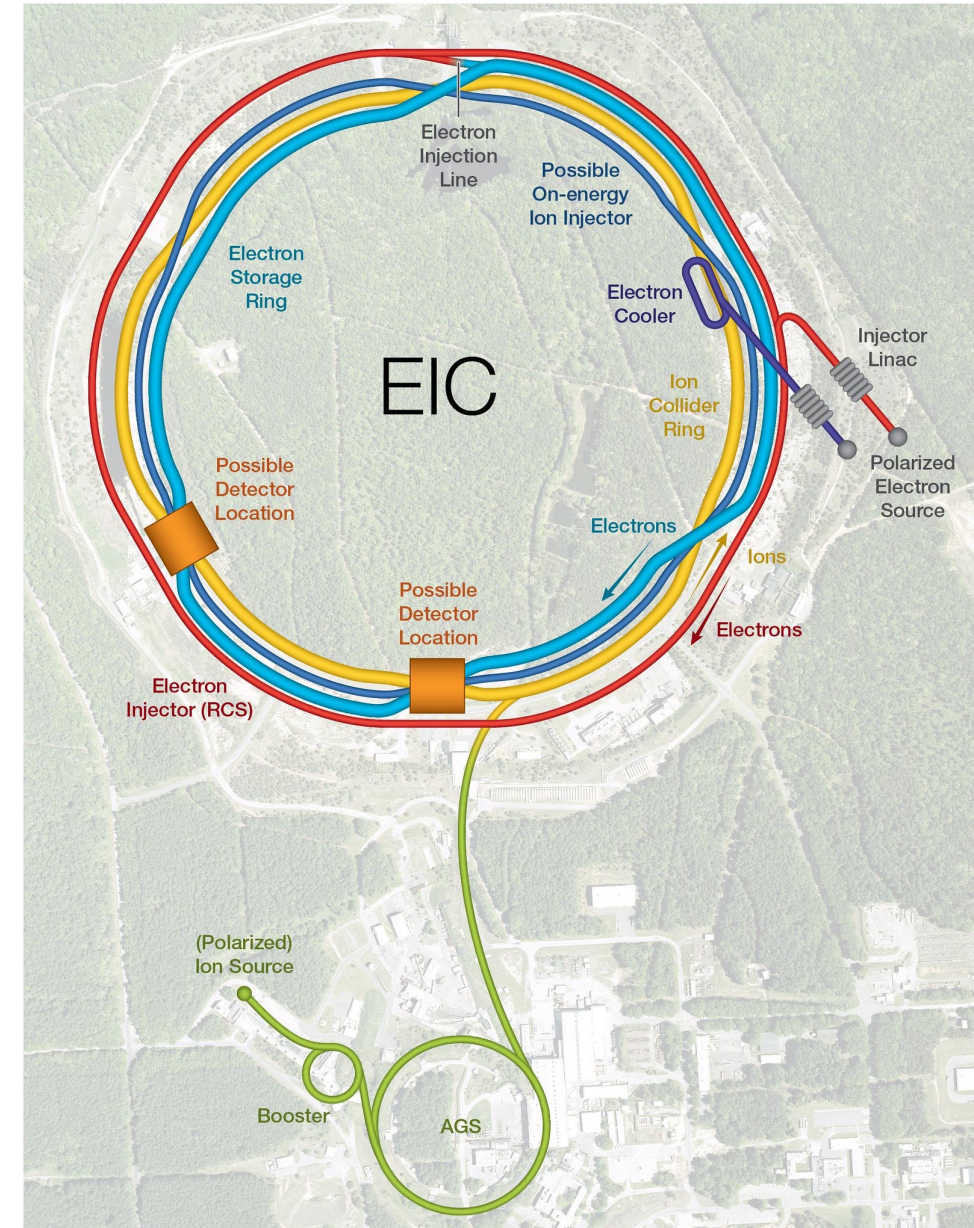
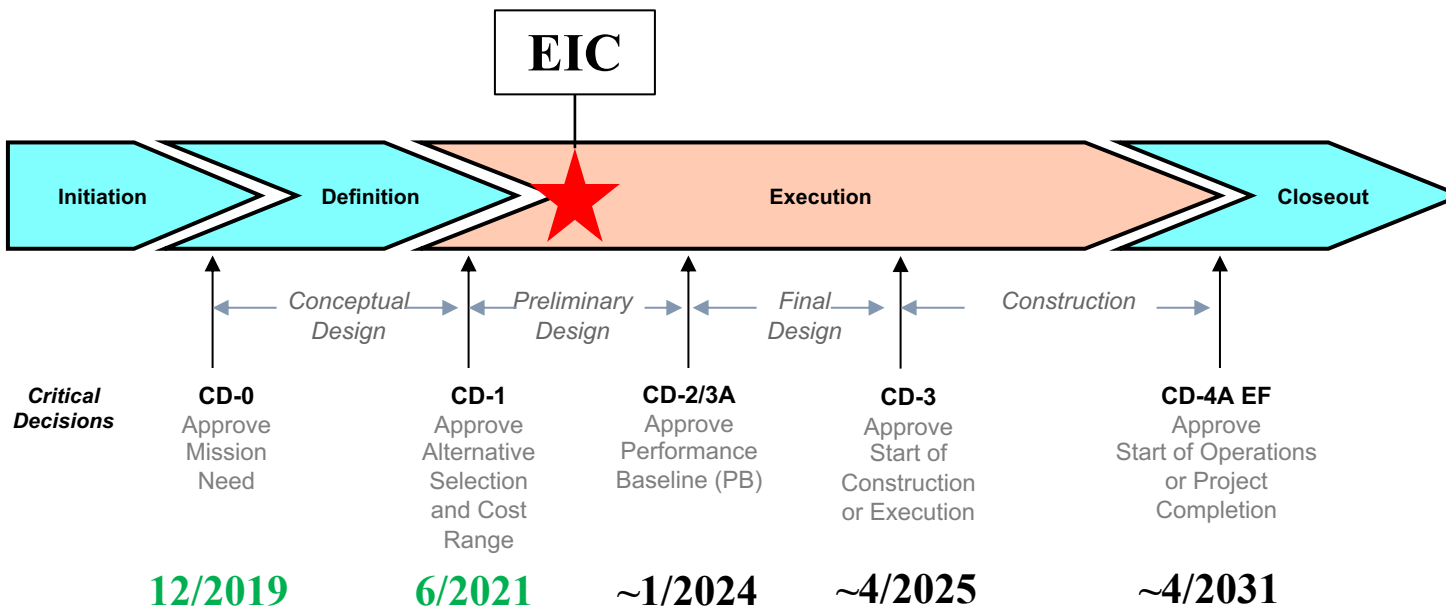


- AC-LGAD: replacement of the segmented n^{++} layer by a less doped but continuous n^{+} layer. Electrical signals in the n^{+} layer are AC-coupled to neighboring metal electrodes that are separated from the n^{+} layer by a thin insulator layer.
- AC-LGAD not only provides a timing resolution of a few tens of picoseconds, but also 100% fill factor and a spatial resolution that are orders of magnitude smaller than the cell size. Therefore, it is a good candidate for 4D detectors at future high energy experiments.

Electron Ion Collider (2031-)

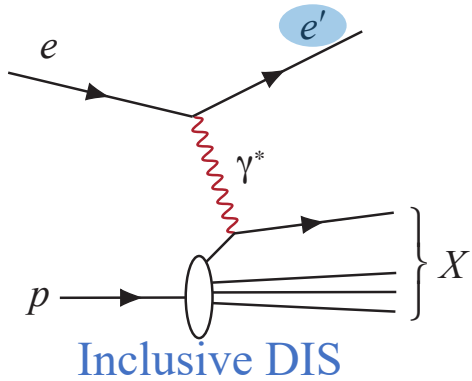
Design Goals

- High Luminosity: $L = 10^{33} - 10^{34} \text{ cm}^{-2}\text{s}^{-1}$, $10 - 100 \text{ fb}^{-1}/\text{year}$
- Highly Polarized Beams: $\sim 70\%$
- Large Center of Mass Energy Range: $E_{\text{cm}} = 20 - 140 \text{ GeV}$
- Large Ion Species Range: protons – Uranium
- Large Detector Acceptance and Good Background Conditions
- Accommodate two Interaction Regions (IR)



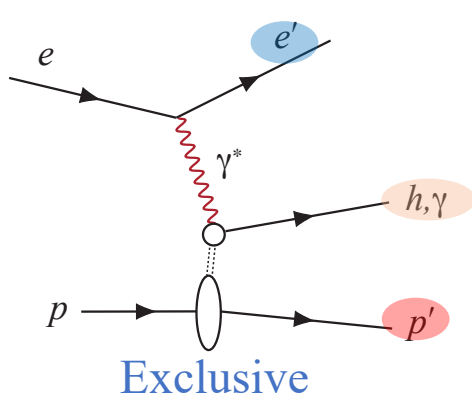
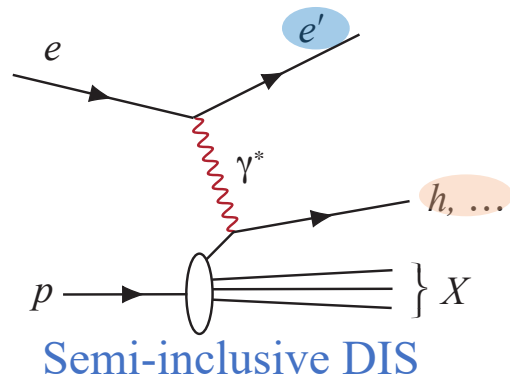
Electron Beam: 5-18 GeV Ion: 40, 100-275 GeV

EIC Detectors



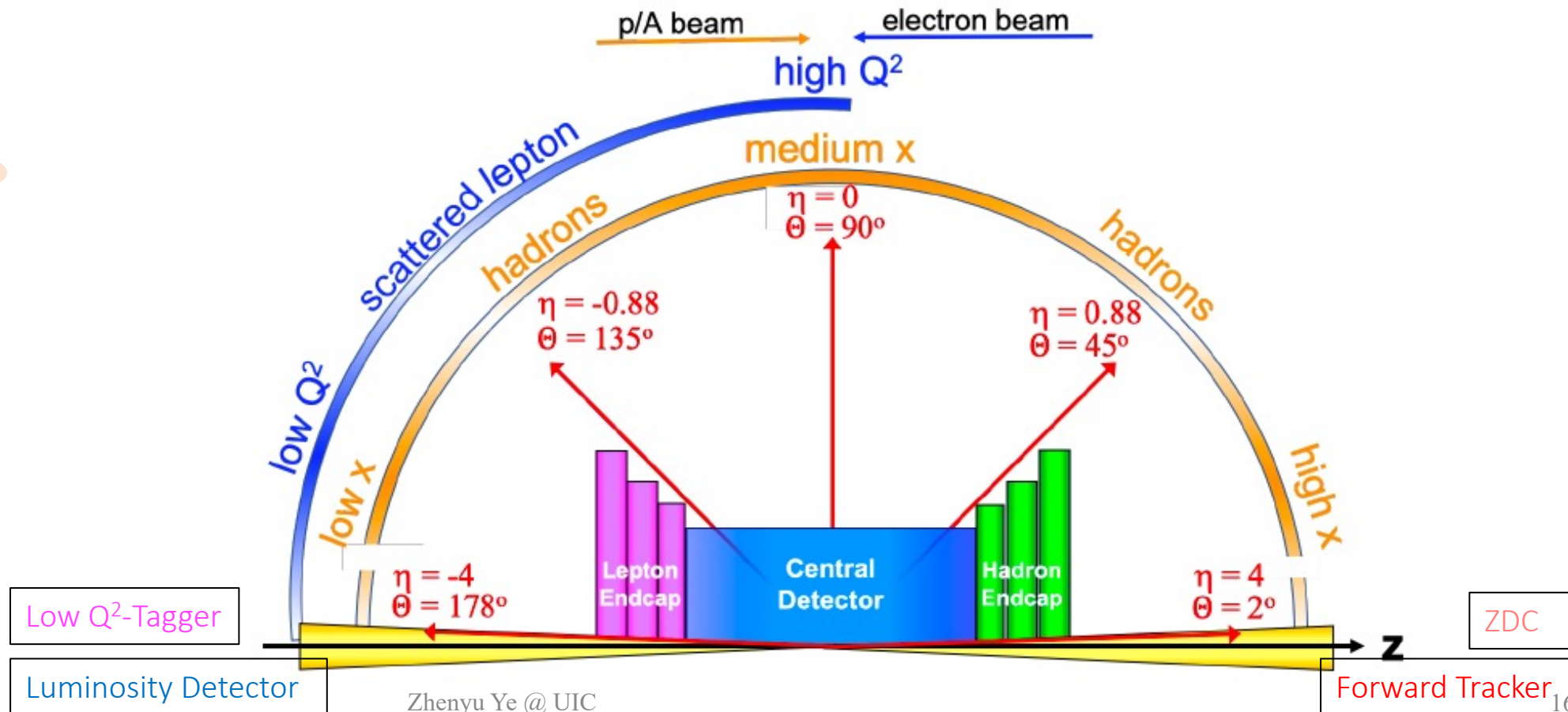
Detector-1 (project detector)

- IP6 (25 mrad crossing angle with crabbing)
- Addresses EIC science program as outlined in the EIC white paper and NAS report
- Ready for Day-1 operations in ~2031
- Working towards pre-TDR/CD-2



Detector-2 (strong comm. interests)

- IP8 (35 mrad crossing angle)
- Complementary to Detector-1
- Require development of 2nd IR
- Ready 2-5 years after Detector-1
- Development at WG level



EIC Detector-1 Reference Design

Tracking:

- Si MAPS
- AC-LGAD ($\sim 30 \mu\text{m}$)
- μRWELL

PID:

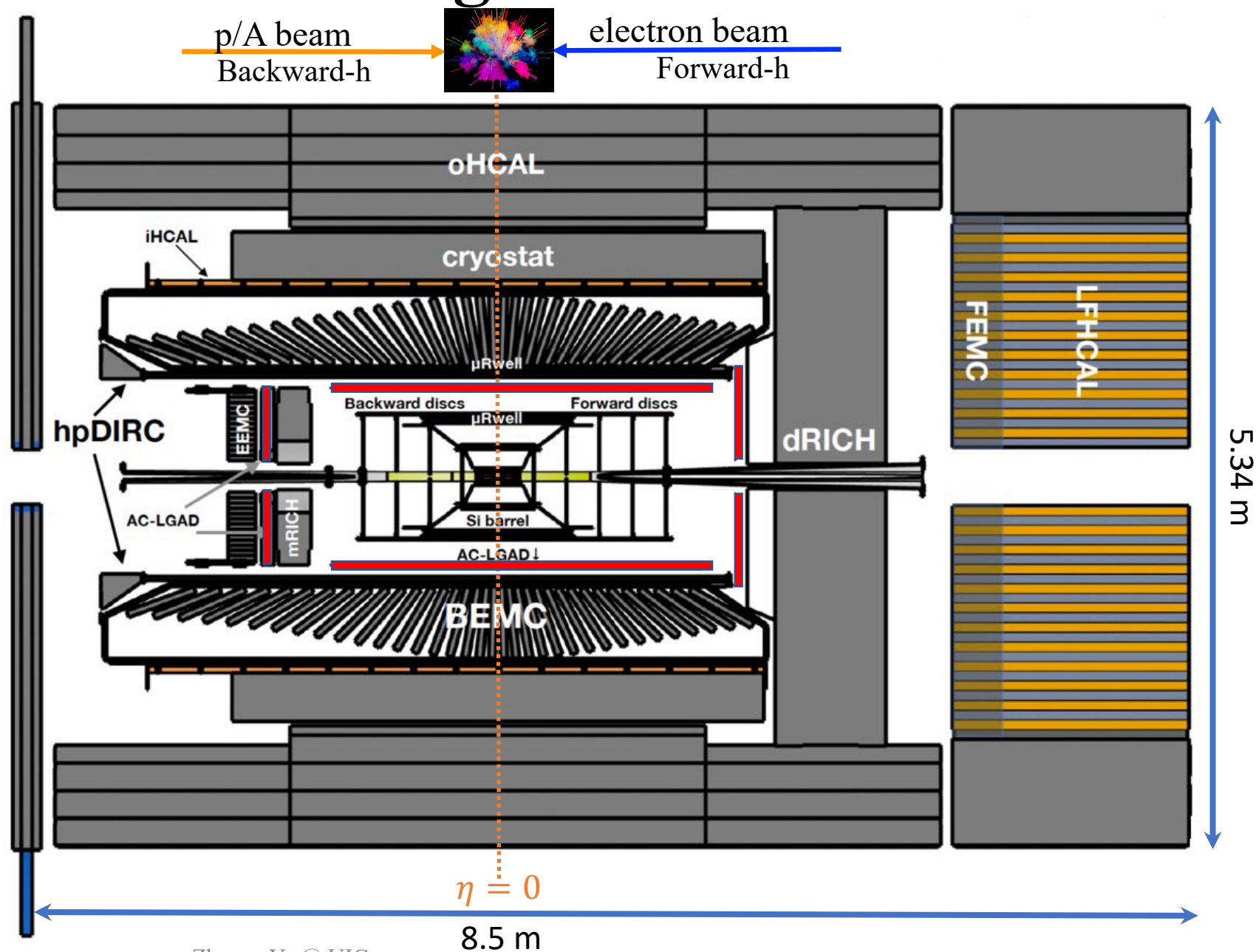
- hp-DIRC
- mRICH
- dRICH
- AC-LGAD ($\sim 25 \text{ps}$)

Calorimetry:

- SciGlass Barrel EMCal
- PbWO EEMCal
- Longitudinally separated EM+Hcal
- Inner HCal (instrumented frame)
- Outer HCal (sPHENIX re-use)

Different to LHC

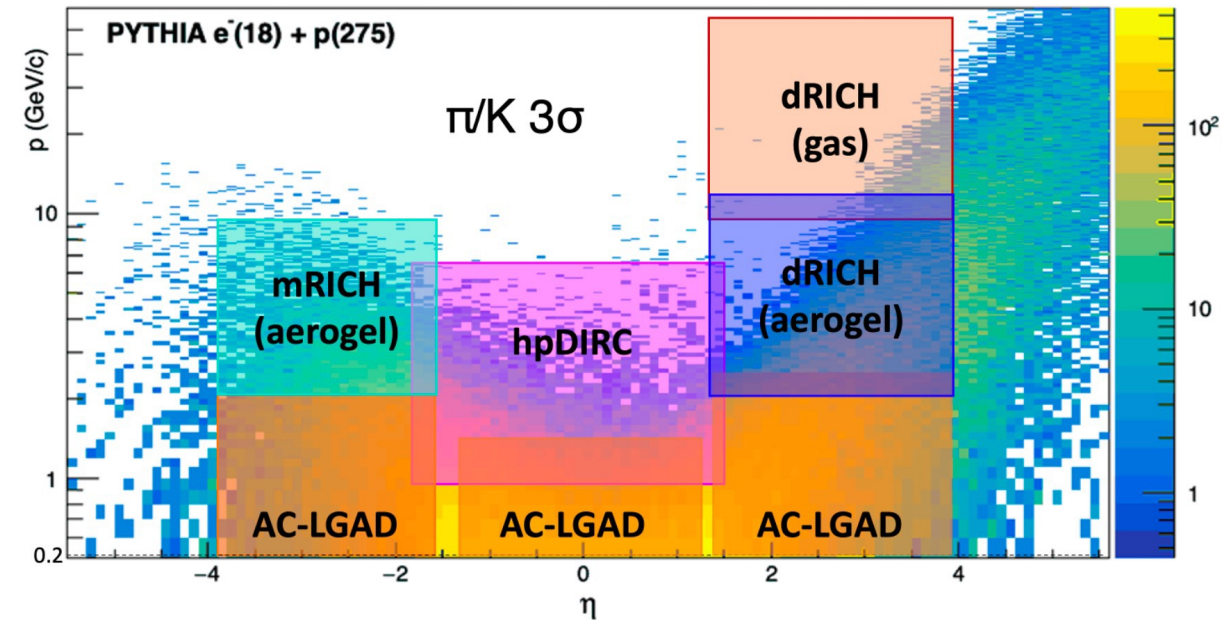
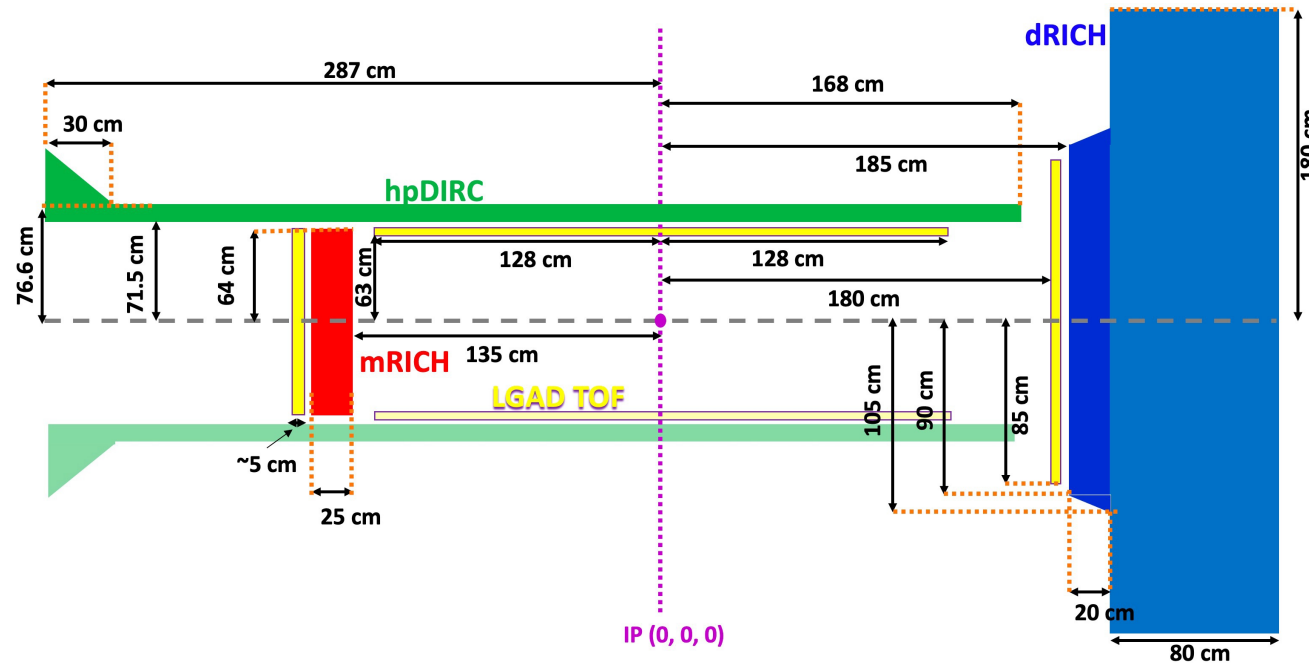
- lower momentum
- lower occupancy
- less irradiation



AC-LGADs in Central Detector: TOF PID + Tracking

Explore **AC-LGAD** technology and leverage established LHC **DC-LGAD** detector designs to minimize cost and risk

- **Time-of-flight for $e/\pi/K/p$ identification** at low-to-intermediate momentum range
- Provide a **high spatial resolution point** for tracking



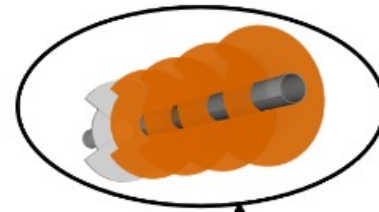
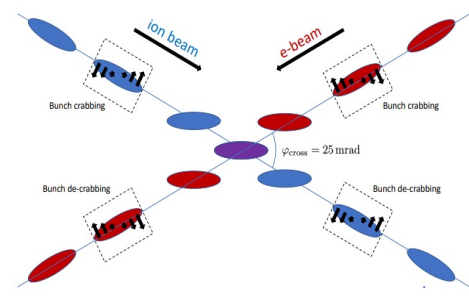
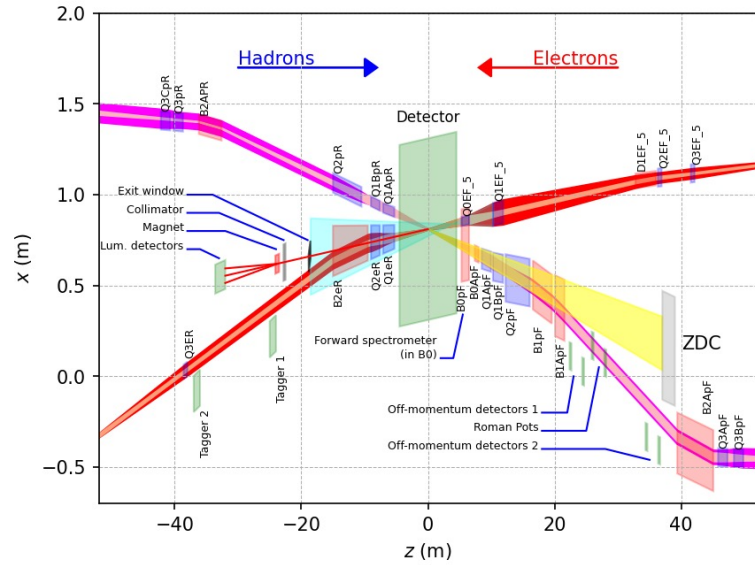
Reference Design (optimization ongoing)

- Timing resolution: ~ 25 ps per hit
- Position resolution: ~ 30 μm with 500 μm pitch
- Material budget: $\sim 8\%$ X_0
- Total area: ~ 15 m^2

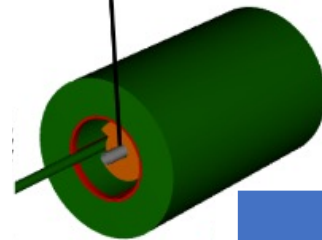
TOF PID coverage

- ETTL: $-3.7 < \eta < -1.74$ $0.15 < p < 2.5$ GeV
- FTTL: $1.5 < \eta < 3.5$ $0.15 < p < 2$ GeV
- CTTL: $|\eta| < 1.4$ $0.15 < p_T < 1.5$ GeV

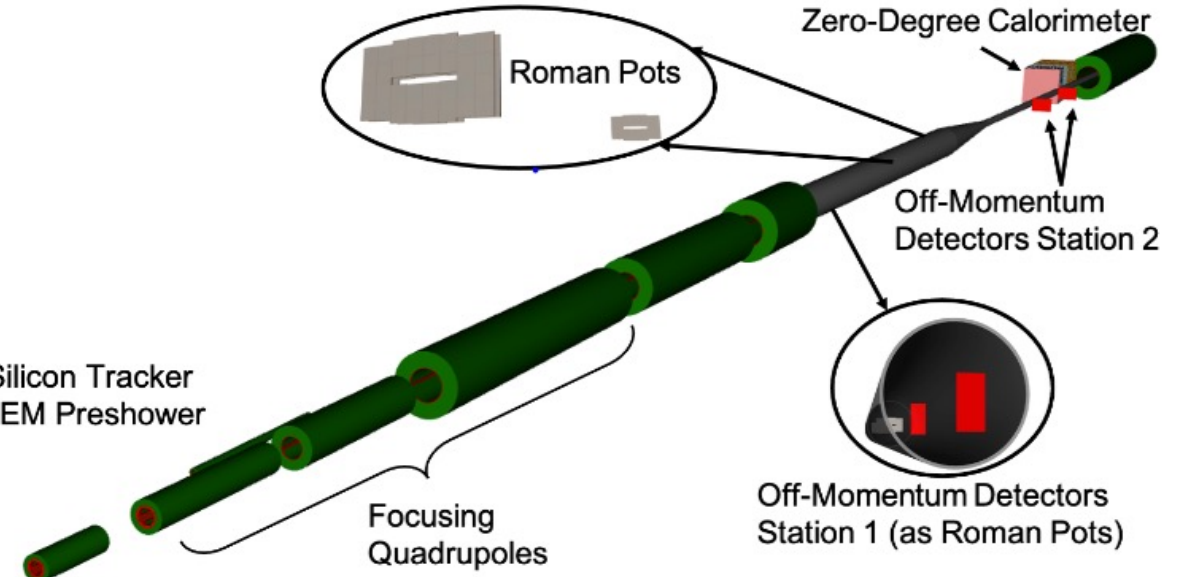
AC-LGADs in Forward Detectors: Timing + Tracking



B0 Silicon Tracker and EM Preshower

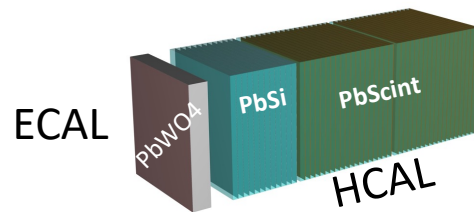


B0pf Dipole



Technologies defined

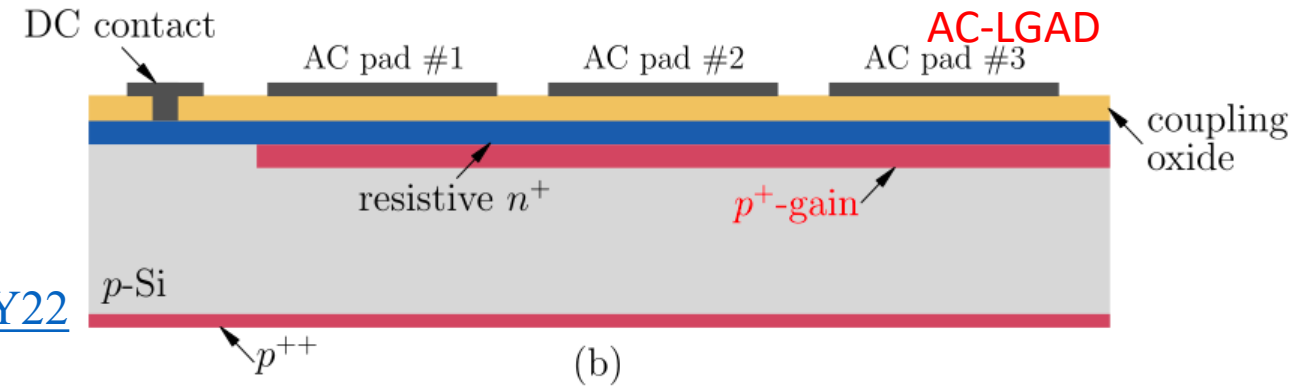
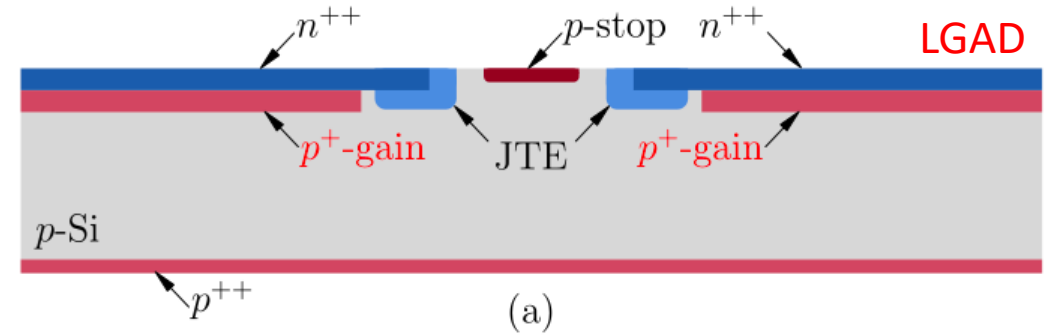
- Silicon: AC-LGAD & MAPS
- ZDC:
 - ECAL (PbWO4)
 - HCAL (PbSi + PbScint)



Detector	Angular accept. [mrad]	p_T coverage
ZDC @ ~30m	$\theta < 5.5$ ($\eta > 6$)	$p_T < 1.3$ GeV
Roman Pots	$0 < \theta < 5.0$ ($\eta > 6$)	*Low $p_T(t)$ cutoff (beam optics)
Off-Momentum Detectors	$0 < \theta < 5.0$ ($\eta > 6$)	Low-rigidity particles from nuclear breakups
B0 forward spectrometer	$5.5 < \theta < 20.0$ ($4.6 < \eta < 5.9$)	High $p_T(t)$

eRD112: AC-LGAD R&D for EIC

- AC LGAD detectors proposed for EIC
 - TOF PID and tracking
 - Roman Pots and B0
- Have common designs in sensor, ASIC etc. when possible, combine R&D efforts [1]



[1] <https://wiki.bnl.gov/conferences/index.php/ProjectRandDFY22>

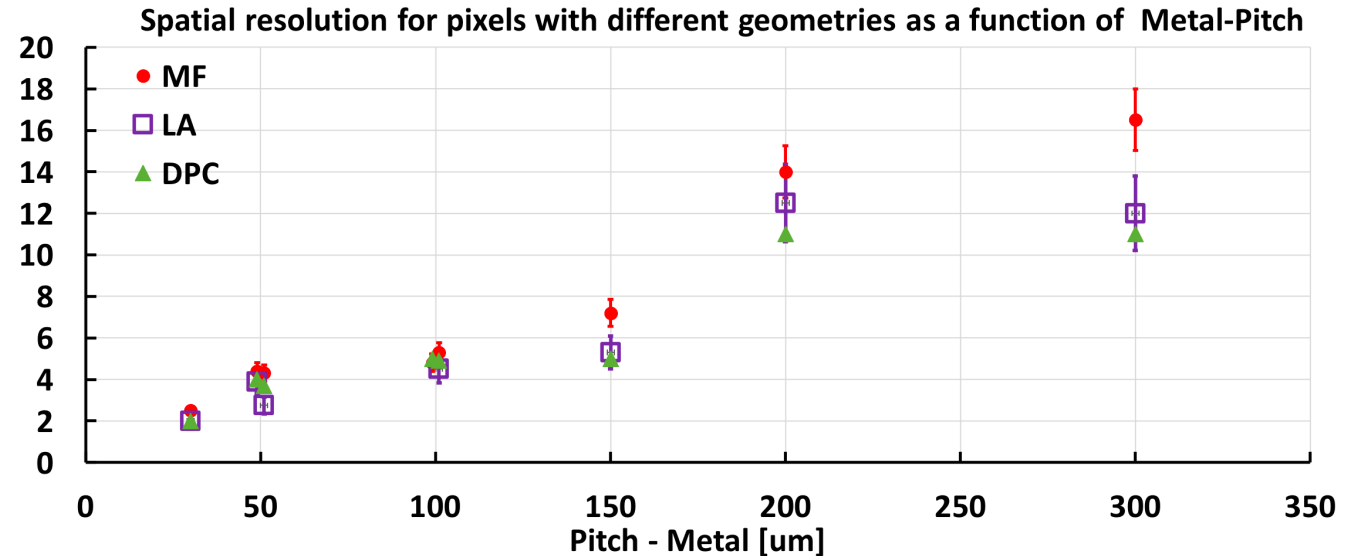
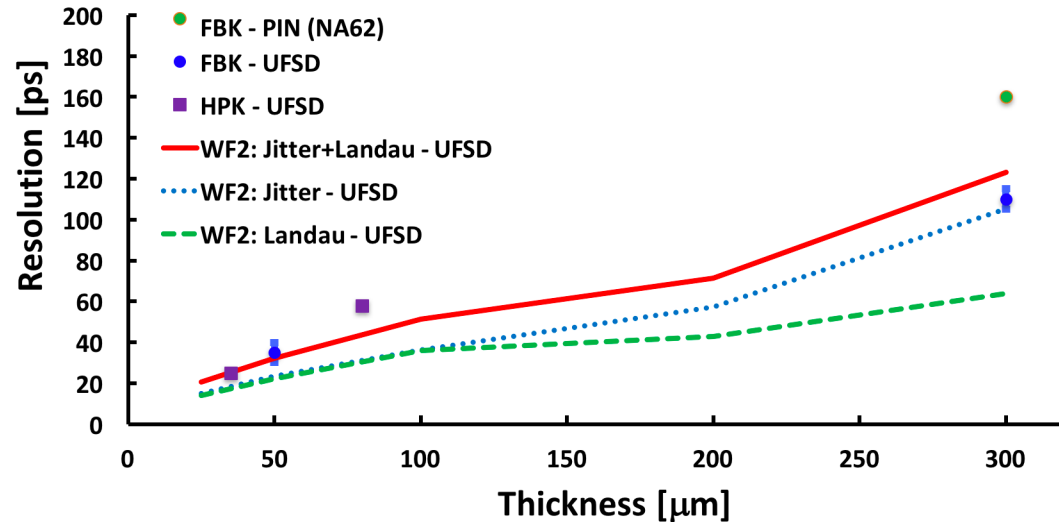
	Time resolution / hit	Position resolution / hit	Material budget / layer
Barrel ToF (Tracker)	<30 ps	(3-30 μm for Tracker)	< 0.01 X_0
Endcap ToF (Tracker)	<25 ps	(30-50 μm for Tracker)	e-direction < 0.05 X_0 h-direction < 0.15 X_0
Roman Pots	<50 ps	< 500/ $\sqrt{12}$ μm	N/A
B0	<50 ps	$O(50)$ μm	< 0.01 X_0

eRD112: AC-LGAD Sensor R&D

Nicolo Cartiglia

Comparison WF2 Simulation - Data

Band bars show variation with temperature ($T = -20\text{C} - 20\text{C}$), and gain ($G = 20 - 30$)



• R&D Goals

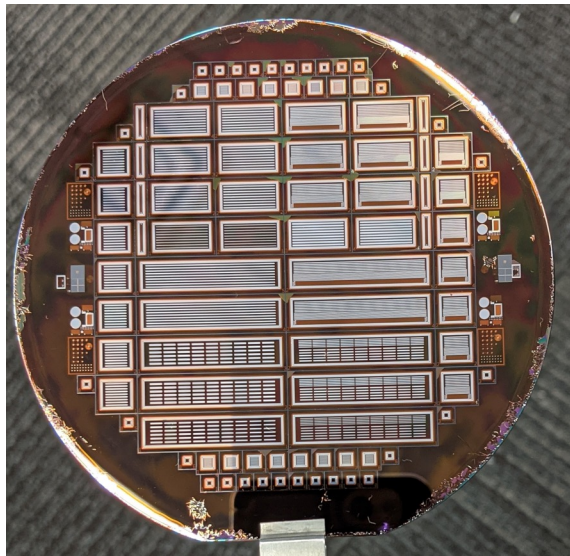
- 15-20 ps timing resolution, $O(3-50\mu m)$ position resolution where needed
- Minimal readout channel density (long strip, rectangular pixel) for reduced power, material and cost

• Plan

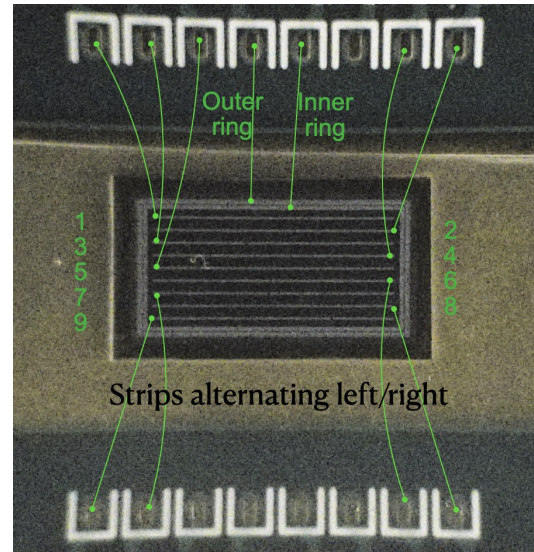
- Produce and test sensors with thinner active volume to achieve the desired timing resolution
- Optimize implantation parameters and AC-pad segmentation through simulation and real device studies
- Engage commercial vendors to improve fabrication process and yield

eRD112: AC-LGAD Sensor R&D

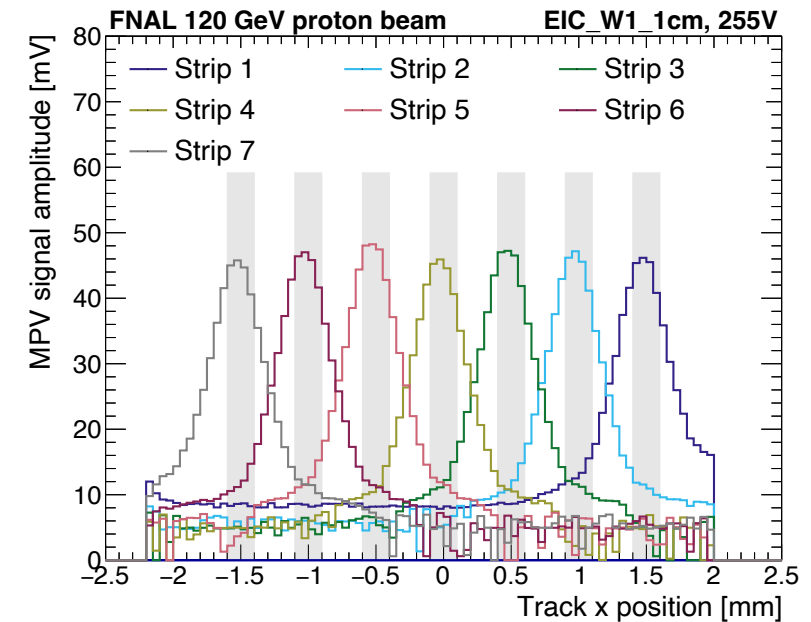
- **FY22:**
 - Production of thin (20 and 30 μm) sensors for ToF application with time resolution ~ 20 ps by BNL IO.
 - Production of medium/large-area sensors with different doping concentration, pitch, and gap sizes between electrodes to optimize performance by BNL IO and HPK.
- **FY23 Q3:** Design and submission for fabrication of advanced sensor prototypes with < 20 ps time resolution and space resolution that matches RPs, ToF, and Tracker requirements. This will be baseline for CD2/3A.
- **FY24 Q2:** Sensor batch submission with optimized sensor layouts and performance, based on laboratory and test-beam results. This sensor design will be used as baseline for the CD3 review.
- **FY25:** Module-size sensor fabrication with target time and space performance.



Strip AC-LGAD Sensor Wafer
for EIC by BNL

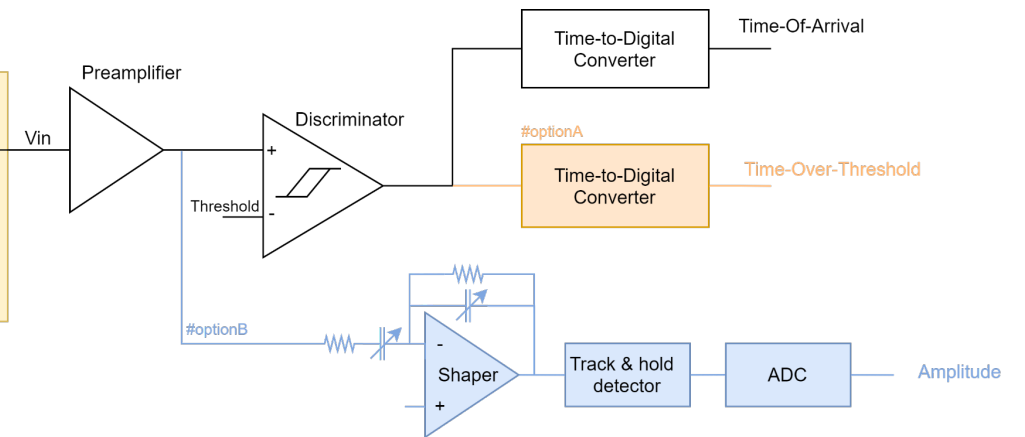
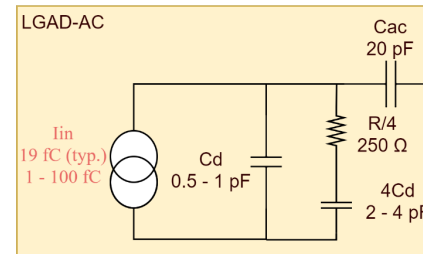
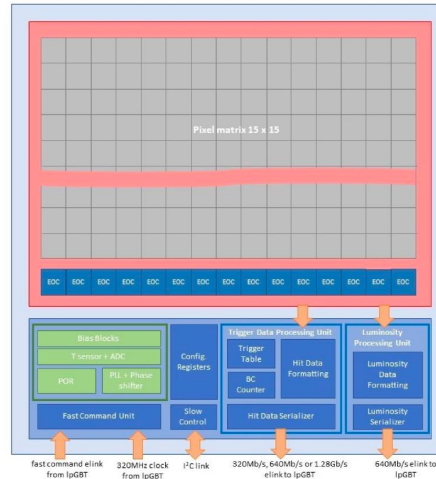


500 μm * 1 cm strip AC-LGAD sensor
mounted on test board



Signal amplitude vs x position at
2022 Fermilab test beam

eRD112: Frontend ASIC R&D



- **R&D Goal**

- 15-20 ps jitter with minimal (1-2 mW/ch) power consumption, match AC LGAD sensors for EIC

- **Strategy**

- Continue the ASIC prototyping effort for RPs by IJCLAB/Omega (1st submission in FY22 funded externally)
- Utilize the design from ATLAS and CMS, and investigate common design for RP/B0 and ToF

- **Milestones**

- **FY22 (funded externally):**

- A first ASIC prototype that is compatible with EIC Roman Pot requirements and can read out an AC LGAD with ~500 um pitch and ~30 ps time resolution.
- **Deliverable (Sept. 2022):** A prototype ASIC design to readout AC LGADs using signal sharing across neighboring electrodes and has 30 ps time resolution with low power consumption.
- **FY23 Q1:** 2nd prototype design and submission with better performance and extended features. Baseline for CD2 review.
- **FY24 Q2:** 3rd ASIC submission, aiming to match ToF timing requirements. Baseline for the CD3 review.
- **FY25:** Full-scale ASIC submission.

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EICROC0 (submitted in 3/2022) by Omega/Irfu/AGH

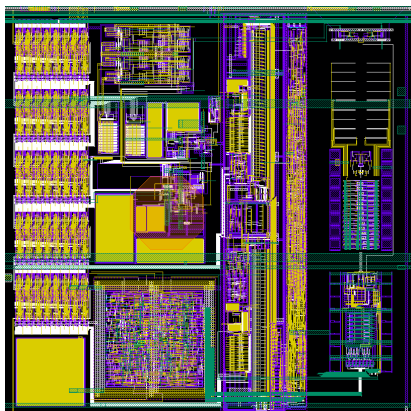
- Preamp, discri. taken from ATLAS ALTIROC
- I2C slow control taken from CMS HGCROC
- TOA TDC adapted by IRFU Saclay
- ADC adapted to 8bits by AGH Krakow
- Digital readout: FIFO depth8 (200 ns)

FCFD0 (submitted in 2021) at Fermilab

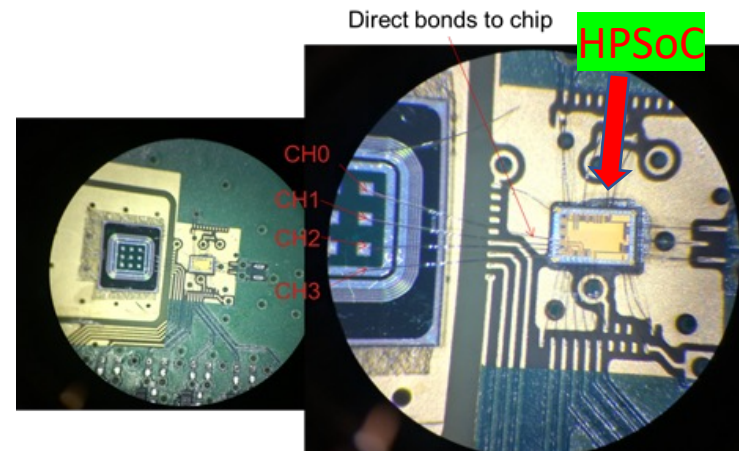
- Adapt the Constant Fraction Discriminator (CFD) principle in a pixel when a CFD is paired with a TDC, one time measurement gives the final answer.
- Charge injection consistent with simulations: ~ 30 ps at 5fC, and < 10 ps at 30 fC, with LGAD like pulses
- Tests with beta sources and beam are planned

ASIC Efforts at UC Santa Cruz

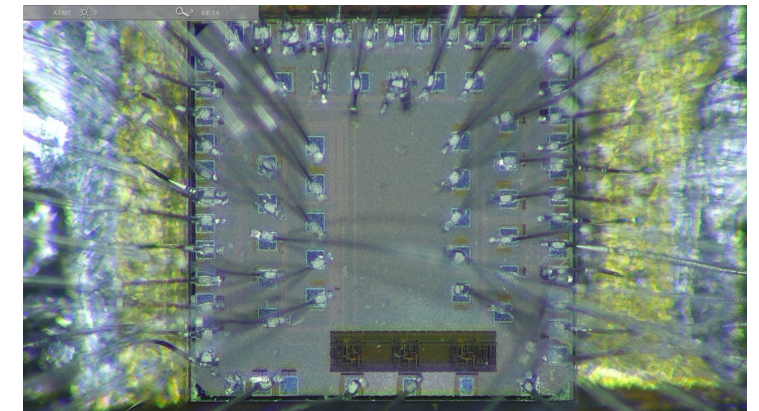
Institution		Technology	Output	# of Chan	Funding	Specific Goals	Status
INFN Torino	FAST	110 nm CMOS	Discrim. & TDC	20	INFN	Large Capacitance TDC	Testing
NALU Scientific	HPSoC	65 nm CMOS	Waveform	5 (Prototype) > 81 (Final)	DoE SBIR	Digital back-end	Testing
Anadyne Inc	ASROC	Si-Ge BiCMOS	Discrim.	16	DoE SBIR	Low Power	Simulations, final Layout, Board design



EICROC0



Zhenyu Ye @ UIC



FCFD0

Summary and Outlook

- **eRD112**: develop sensor, ASIC, and other key components for AC-LGAD detectors at EIC
 - **Continue sensor R&D, ramp up efforts on ASIC, start development of other components including mechanical structure, cooling, on- and off-detector electronics**
 - **Come up with preliminary system designs of AC-LGAD detectors for CD2/3A review (Oct 2023)**

Mailing list: <https://mailman.rice.edu/mailman/listinfo/lgads-eic>

Indico page: <https://indico.bnl.gov/category/323/>

- **AC-LGAD** is the selected technology by EIC Detector-1 for timing and tracking in central and far-forward detectors. Other fast timing technologies could be considered for Detector-2
 - **Opportunity**: new detector technology development; multi-million and multi-year projects.
 - **Challenge**: strict detector performance requirements; tight schedule.

TOF WG Mailing list: eic-projdet-tofpid-1@lists.bnl.gov Indico page: <https://indico.bnl.gov/category/414>

FF WG Mailing list: eic-projdet-FarForw-1@lists.bnl.gov Indico page: <https://indico.bnl.gov/category/407>

- **Everyone is VERY welcome to join eRD112, TOF and/or Far-forward working groups**

Timeline – What is Coming for EIC

□ CD-0 approval	December 19, 2019
□ Community-wide Yellow Report effort	Dec 2019 – Feb. 2021
□ CD-1 review (includes CDR)	January 26-29, 2021
□ Call for Collaboration Proposals for Detectors	March 6, 2021
□ CD-1 approval	June 29, 2021
□ DOE/OPA Status Review	October 19-21, 2021
□ Status Update to Federal Project Director	June 28-30, 2022
□ Cost and Schedule Event(s)	May-June 2022
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□ Technical Subsystem Reviews	Jan. – Dec. 2022
□ OPA Status Review	January 2023
□ Preliminary Design Complete & Review	May 2023
□ Final Design/Maturity Readiness for CD-3A Items	May 2023
□ CD-2/3A review (expectation), requires pre-TDR	~October 2023
□ CD-2/3A (expectation)	~January 2024
□ CD-3 review (expectation)	~January 2025
□ CD-3 (expectation), requires TDR	~April 2025